

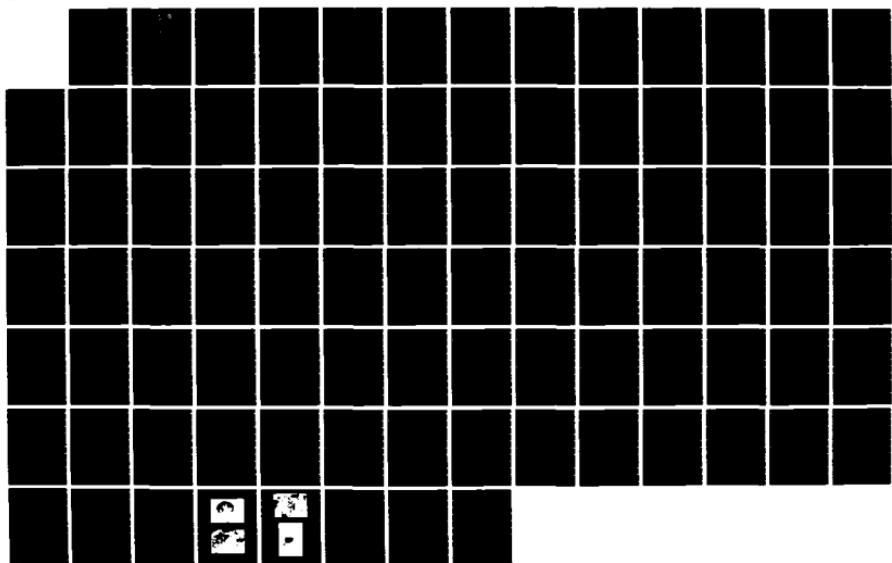
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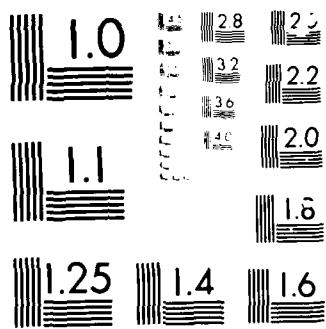
DIEGO GARCIA FLEET MOORING UNDERWATER INSPECTION REPORT 1/1
(U) NAVAL FACILITIES ENGINEERING COMMAND WASHINGTON DC
CHESAPEAKE DIV AUG 84 CHES/NAVFAC-FPO-1-84(17)

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DIEGO GARCIA FLEET MOORING UNDERWATER INSPECTION REPORT

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AUGUST 1984

OCEAN ENGINEERING
AND CONSTRUCTION PROJECT OFFICE
CHESAPEAKE DIVISION
NAVAL FACILITIES ENGINEERING COMMAND
WASHINGTON, DC 20374

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ABSTRACT

This report contains the results of the inspection of 13 fleet moorings (19 buoy systems) located in the lagoon at Diego Garcia, BIOT. A CHESNAV-FACENGCOM-assigned Engineer-in-Charge and divers from Underwater Construction Team Two conducted the inspection from 6 to 31 May 1984.

Some of the top jewelry contained in nine moorings (FM 2, 4, 5, 8N, 8S, 9N, 9S, 10, and POL-S) is in unsatisfactory condition and must be replaced or removed if these buoys are to remain in service. Once this is accomplished, all moorings, except 5, 8N, 9S and POL-S, will be in fair condition and satisfactory for continued fleet use.

Buoy FM 5 is riding on its side and apparently is taking on water. This buoy is in unsatisfactory condition for continued fleet use and should be removed and overhauled at the earliest practical time. Moorings 8N, 9S, and POL-S must be downgraded in classification due to worn anchor chain assemblies.

Detailed information and specific comments concerning each of these moorings are included within this report.

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Some of the top jewelry contained in nine moorings (FM 2, 4, 5, 8N, 8S, 9N, 9S, 10, and POL-S) is in unsatisfactory condition and must be replaced or removed if these buoys are to remain in service. Once this is accomplished, all moorings, except 5, 8N, 9S and POL-S will be in fair condition and satisfactory for continued fleet use.

Buoy FM 5 is riding on its side and apparently is taking on water. This buoy is in unsatisfactory condition for continued fleet use and should be removed and overhauled at the earliest practical time. Moorings 8N, 9S, and POL-S must be downgraded in classification due to worn anchor chain assemblies.

Detailed information and specific comments concerning each of these moorings are included within this report.

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DIEGO GARCIA FLEET MOURING
UNDERWATER INSPECTION REPORT

1.0 INTRODUCTION

1.1 Background. Under the COMNAVFACENGCOM Fleet Mooring Maintenance (FMM) Program, CHESNAVFACENGCOM has been assigned the responsibility to plan and conduct periodic diver inspections of all fleet moorings worldwide. In carrying out this responsibility, CHESNAVFACENGCOM designated an Engineer-in-Charge (EIC) to provide inspection planning and onsite technical direction for the underwater inspection of fleet moorings located in the lagoon at Diego Garcia, BIOT. (see Figures 1 and 2). The actual underwater portion of the inspection was performed by divers of Underwater Construction Team Two (UCT TWO). The inspection was conducted from 6 to 31 May 1984.

1.2 Mooring Historical Data. During April and May of 1980, two Buoy Dolphin Systems were installed in Diego Garcia as part of the POL Pier Project. The POL pier is a platform 40-feet wide by 550-feet long and is connected by a trestle to the shore at its southeasterly end. The two Buoy Dolphins secure the bow and stern lines of large classes of ships and are located at the two ends of the pier approximately 175 feet from the edge of the pier and set back 60 feet (inshore) from the pier face. Each of the Buoy Dolphin Systems consists of a modified MARK II Peg Top Buoy, five anchor chain subassemblies, sinkers, and propellant embedment anchors. The locations of the Buoy Dolphin Systems are shown in Figure 3.

On 17 March 1981, the installation of 11 fleet moorings in the lagoon at Diego Garcia was completed. These moorings were installed in response to new Navy requirements for support of the Indian Ocean Battle Group. The positions of these moorings are shown in Figure 4. The 11 moorings consist of four different classes of moorings which are comprised of 17 buoy systems. Each of these buoy systems is cathodically protected with zinc anodes.

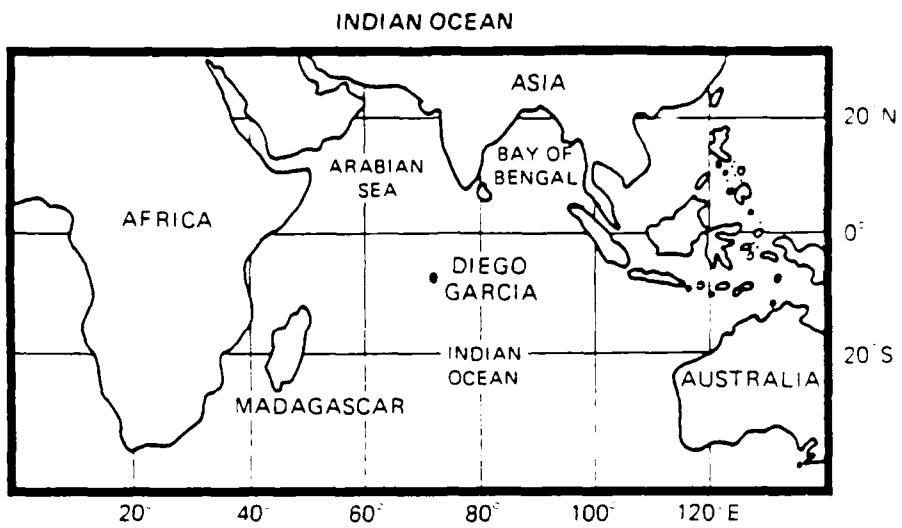


FIGURE 1. INDIAN OCEAN

DIEGO GARCIA

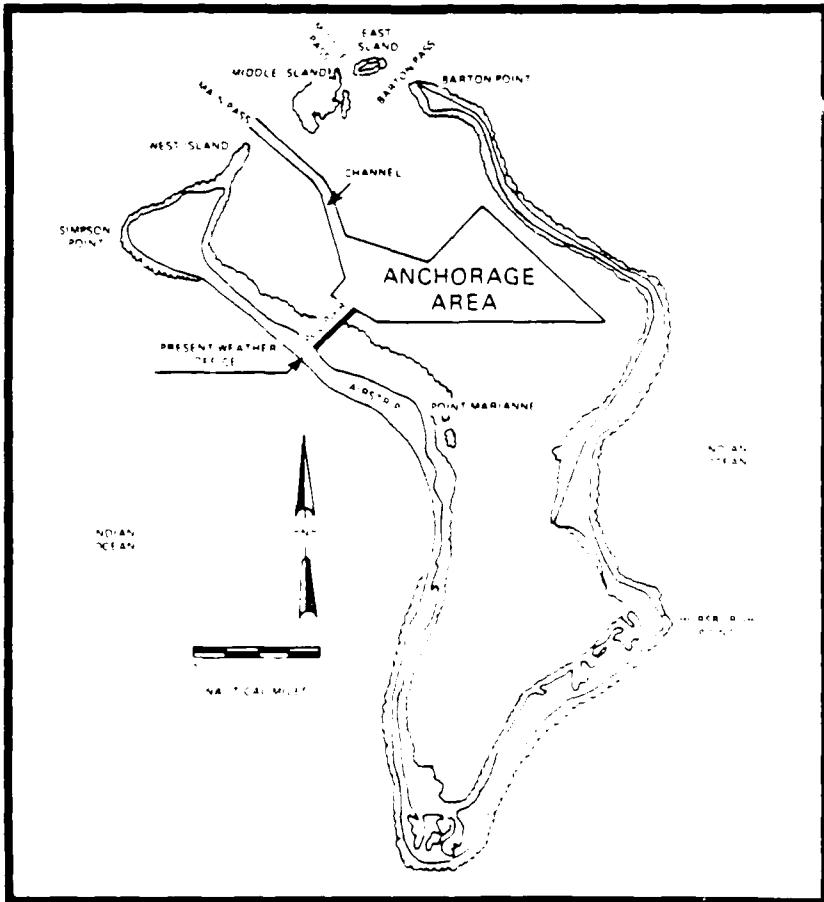


FIGURE 2. DIEGO GARCIA

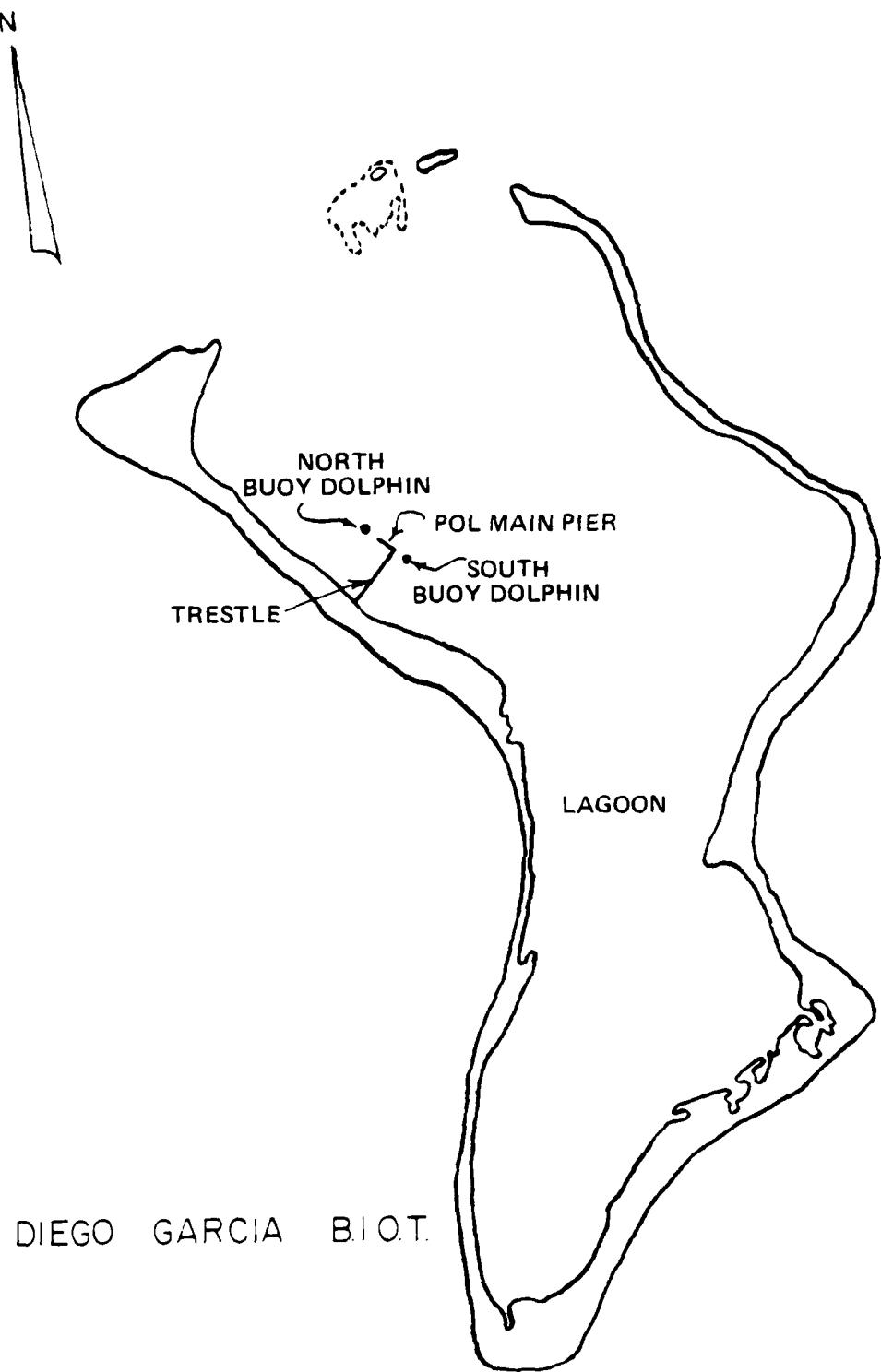


FIGURE 3. GENERAL LOCATION OF POL PIER AND BUOY DOLPHINS

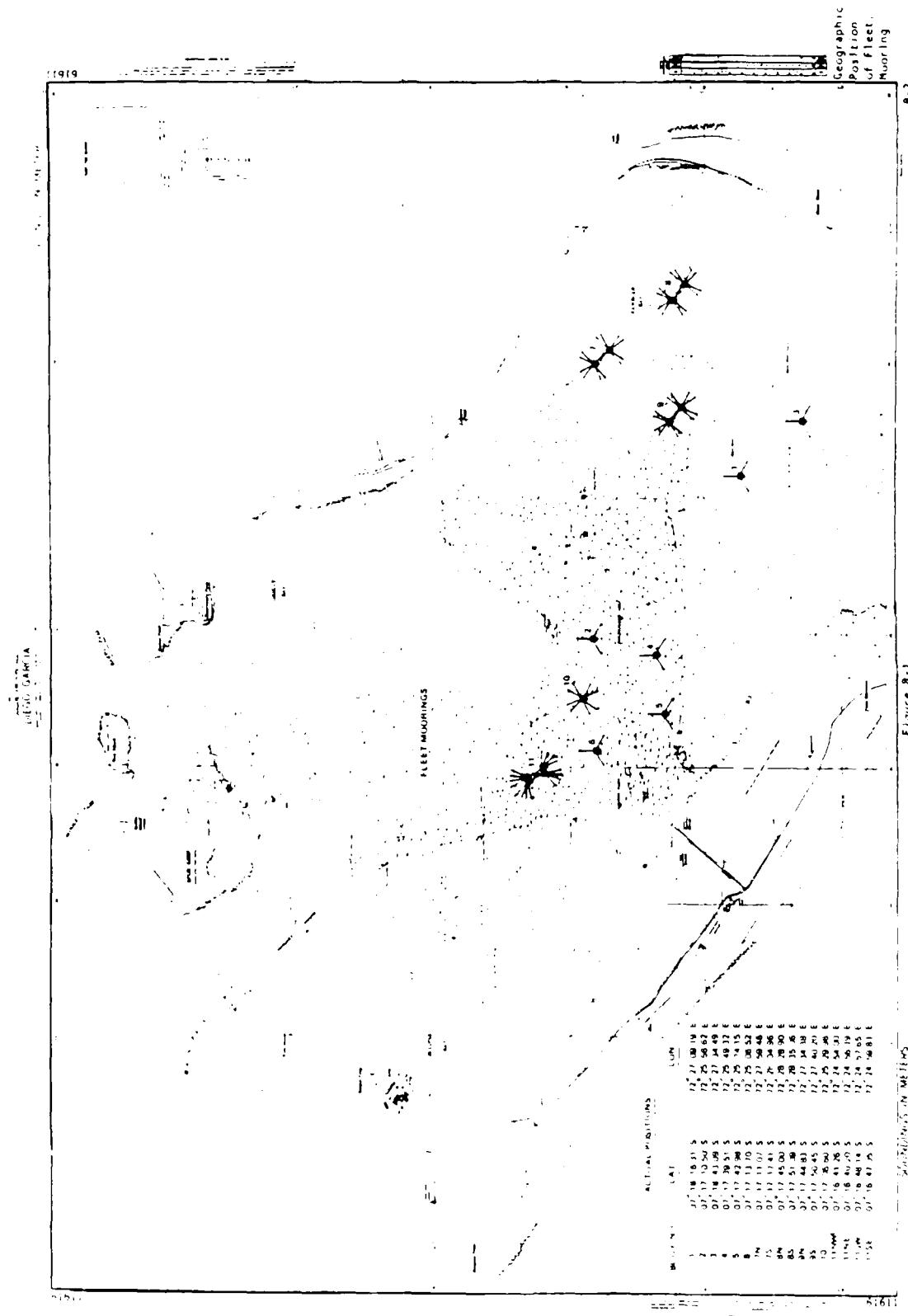


FIGURE 4. GEOGRAPHIC POSITIONS OF FLEET MOORINGS

An underwater inspection of all of the Diego Garcia fleet moorings was conducted in May of 1982. With the exception of one leg of mooring POL-S, the chain and chain accessories were found to be in good condition. However, the buoy tops were in poor condition because of heavy rusting.

2.0 INSPECTION PROCEDURES

2.1 Inspection Objectives. The purpose of the mooring inspections was to determine the general condition of the buoys and chain assemblies and, when possible, to verify or update existing as-built and maintenance records. Divers inspected only a portion of the submerged buoy hull and chain assemblies in order to compile a general description of the mooring's condition. The existence of fairly consistent measurements during this inspection provides a good indication of the mooring's overall condition. It should be kept in mind that periodic underwater inspections are intended as an expedient and relatively inexpensive supplement to accurate maintenance records.

Chain wire diameter measurements are used to evaluate the condition of a mooring. A selective sampling of the wire diameter of chain links and connecting hardware was taken in order to determine the amount of deterioration due to corrosion and wear. At each sampling area, the chain was cleaned to bare metal. Single-link measurements were taken where the chain was slack to detect corrosion loss. Double-link measurements were taken where two links connected under tension to detect the combined effects of corrosion and wear. Chain links and other components which measured 90 percent or greater of original wire diameter are considered to be in "good" condition; measurement between 30 and 90 percent of original diameter is considered "fair" condition and is cause for the mooring to be downgraded in classification; any measurement less than 30 percent is considered "poor" and is cause for the mooring to be declared unsatisfactory for fleet use.

Standard underwater inspection procedures do not call for the inspection of any part of the mooring which has been buried or which is below a water depth of 130 feet if scuba gear is used. Anchor chain and riser subassemblies

were observed only to the point at which they became buried; no attempt was made to locate and inspect anchors or other mooring materials which were not readily visible.

2.2 Buoy

2.2.1 Buoy Topside. Each buoy was inspected to determine its general condition. The buoy markings were checked for conformance to those noted in applicable charts. Physical damage such as holes, dents, or listing was described. Hatches, openings, and penetrations were examined and worn material and rust were reported.

The buoy fenders and chafing strips were checked for integrity and secure connection to the buoy. Buoy top jewelry was measured with calipers to find the overall outside dimensions and areas of most severe reduction in wire size.

2.2.2 Buoy Lower Portion. Divers inspected the buoy below the waterline. The thickness of marine growth was recorded and the condition of the buoy bottom was noted.

2.3 Riser Subassembly. To determine chain wear, each riser chain was inspected by taking three consecutive double link measurement, using pre-cut gauges and/or calipers, at both ends and at the center of the riser. To determine original chain size, divers took single link measurements of the wire diameter and measured the link length (link length should be six times the wire diameter).

2.4 Anchor Chain Subassembly. Using pre-cut gauges and calipers, UCT TWO divers took sample measurements of these subassemblies. Most of this chain was found to be in satisfactory condition.

3.0 INSPECTION SUMMARY

An in-depth discussion of the inspection results is contained in Annex A. Annex B contains photographs and Annex C contains a copy of the preliminary report of the inspection results. A detailed evaluation of the information gathered during the inspection revealed the following:

- o Of the 19 buoy systems inspected, none were found to be in good condition. Some of the top jewelry of nine buoy systems are in unsatisfactory condition (less than 80% of original wire diameter) and must be removed or replaced at once if the moorings are to remain in service. When this top jewelry has been removed, all moorings (except 5, 8N, 9S, and POL-S) will be in fair condition and deemed satisfactory for continued fleet use.
- o Mooring 5 is in poor condition due to its poor buoy condition and chain measurements between 80 and 90 percent of original wire diameter. One or more buoy compartments are apparently taking on water and the buoy may be in danger of sinking. The buoy is unsatisfactory for continued fleet use and should be overhauled as soon as possible.
- o Mooring 8N is in fair condition, due to anchor chain subassembly measurements between 80 and 90 percent of original wire diameter. It must be downgraded in classification and its holding capacity restricted to 125,000 pounds. The mooring should be overhauled during the next scheduled maintenance period.
- o Mooring 9S is in poor condition due to the buoy condition and anchor chain subassembly which measures between 80 and 90 percent of original wire diameter. This mooring should be downgraded in classification and the holding capacity restricted to 125,000 pounds. The mooring should be overhauled during the next scheduled maintenance period. In addition, the top jewelry, some of which measures less than 80 percent, should be replaced.

- o PUL-S is in poor condition due to chain measurements on leg S-3 of less than 80 percent of original wire diameter (reported in the last inspection). However, because leg S-3 is not considered essential for the mooring to function, this mooring need only be downgraded in classification and the holding capacity restricted to 75,000 pounds. The mooring should be overhauled during the next scheduled maintenance period.
- o All buoys should be overhauled as soon as possible.

TABLE 1. INSPECTION SUMMARY

Mooring Number	Condition (1)			Comments
	Good	Fair	Poor	
1		X		Top jewelry spider plate should be replaced and wire rope cables attached to top jewelry removed. All chain subassembly measurements >90%. Buoy needs to be overhauled.
2(2)		X		Mooring scheduled for removal. Pear links in top jewelry <80% and must be replaced. All chain subassembly measurements >90%. Use of mooring restricted until top jewelry replaced.
3		X		Most of top jewelry should be replaced. All chain subassembly measurements >90%. Buoy needs to be overhauled.
4		X		Pear links in top jewelry measured <80%. Use of mooring should be restricted until these links are removed or replaced. All chain subassembly measurements >90%. Buoy needs to be overhauled.
5			X	Much of top jewelry measures <80% and must be removed or replaced. Some chain links in anchor subassembly C are between 80-90%. Buoy riding on side, which may indicate it is taking on water. Mooring is in unsatisfactory condition for continued use. The buoy should be removed and overhauled.
6(2)			X	Spider plates in top jewelry are worn to 80-90% while all chain subassemblies are >90%. Buoy needs to be overhauled. Mooring is to be removed from service. If used prior to this time, worn spider plates must be removed or replaced.
7N			X	Much of top jewelry measured between 80-90% of original diameter. Chain subassembly measurements >90%. The buoy needs to be overhauled and the top jewelry replaced.
7S			X	Some of top jewelry measures between 80 and 90%. Chain subassemblies measure >90%. Buoy needs to be overhauled and the top jewelry replaced.

Notes: (1) All top jewelry with measurements less than 80 percent of original wire diameter must be removed or replaced before the mooring conditions shown in this table can be obtained.

(2) To be removed from service in FY 84.

TABLE 1. INSPECTION SUMMARY (Continued)

Mooring Number	Condition (1)	Comments
	Good/Fair/Poor	
3N	X	Some top jewelry measures <80%. Sections of anchor chain subassembly B-2 were measured to be between 80 and 90%. Use of the mooring should be restricted until the worn top jewelry is replaced. The buoy needs to be overhauled and due to the condition of subassembly B-2, the mooring must be downgraded.
3S	X	Some of top jewelry measures <80%. Use of the mooring should be restricted until the worn top jewelry is replaced. Buoy needs to be overhauled.
9N	X	Two pear links in the top jewelry measured <80%. Anchor chain subassemblies measured >90%. Buoy needs to be overhauled. Use of this mooring should be restricted until worn top jewelry is replaced.
9S	X	Some of the top jewelry measures <80%. Subassemblies B-2 and C-2 measured between 80 and 90%. The buoy needs to be overhauled. Missing 3-inch pipe vent plug should be replaced. The use of this mooring should be restricted until the top jewelry is removed or replaced. The mooring must be downgraded.
10(2)	X	Some of the top jewelry measured <80%. All subassembly measurements >90%. The mooring is scheduled for removal. Use should be restricted until the top jewelry is replaced.
11NE(2)	X	Top jewelry worn to 80-90%. Chain subassemblies measured >90%. Buoy needs to be overhauled. Buoy system scheduled for removal. Worn top jewelry should be replaced if the buoy is to be used prior to removal.
11NW(2)	X	Top jewelry worn to 80-90%. Chain subassemblies measured >90%. Buoy needs to be overhauled. Buoy system scheduled for removal. Worn top jewelry should be replaced if the buoy is to be used prior to removal.
11SE(2)	X	Top jewelry worn to 80-90%. Chain subassemblies measured >90%. Buoy needs to be overhauled. Buoy system scheduled for removal. Worn top jewelry should be replaced if the buoy is to be used prior to removal.

TABLE 1. INSPECTION SUMMARY (Continued)

Mooring Number	Condition (1)			Comments
	Good	Fair	Poor	
11SW(2)		X		Top jewelry worn to 80-90%. Chain subassemblies measured >90%. Buoy needs to be overhauled. Buoy system scheduled for removal. Worn top jewelry should be replaced if the buoy is to be used prior to removal.
POL-N		X		Top jewelry measured between 80 and 90%. All chain subassemblies >90%. Buoy needs to be overhauled and top jewelry replaced. Buoy system in satisfactory condition for continued use.
POL-S			X	Some of top jewelry measured <80%. Anchor chain subassembly S-3 measured <80% in previous inspection. Buoy should be overhauled, the worn top jewelry removed, and subassembly S-3 replaced.

ANNEX A

MOORING INSPECTION RESULTS

This Annex contains the following for each mooring:

- o a summation of the inspection data obtained by the CHESNAVFACENGCOM EIC, UCT TWO divers, and NSF divers; and
- o a diver data reporting form.

CHESNAVFACENGCOM REPORT FPO-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

A.1 CARGO FREE SWINGING MOORINGS

Six cargo free swinging moorings are installed in the lagoon at Diego Garcia (Fleet Moorings 1 through 6). Each of these moorings is a riser type and includes a MK II Peg-Top Buoy, a chain swivel shot of riser chain subassembly, a ground ring, three 540-foot anchor chain subassemblies, wire rope anchor pendants, and three 100 KIP propellant embedment anchors. The buoy and chain subassemblies of these moorings are cathodically protected with zinc anodes and wire rope continuity cable systems. Figure A-1 is an isometric drawing of this type of mooring system.

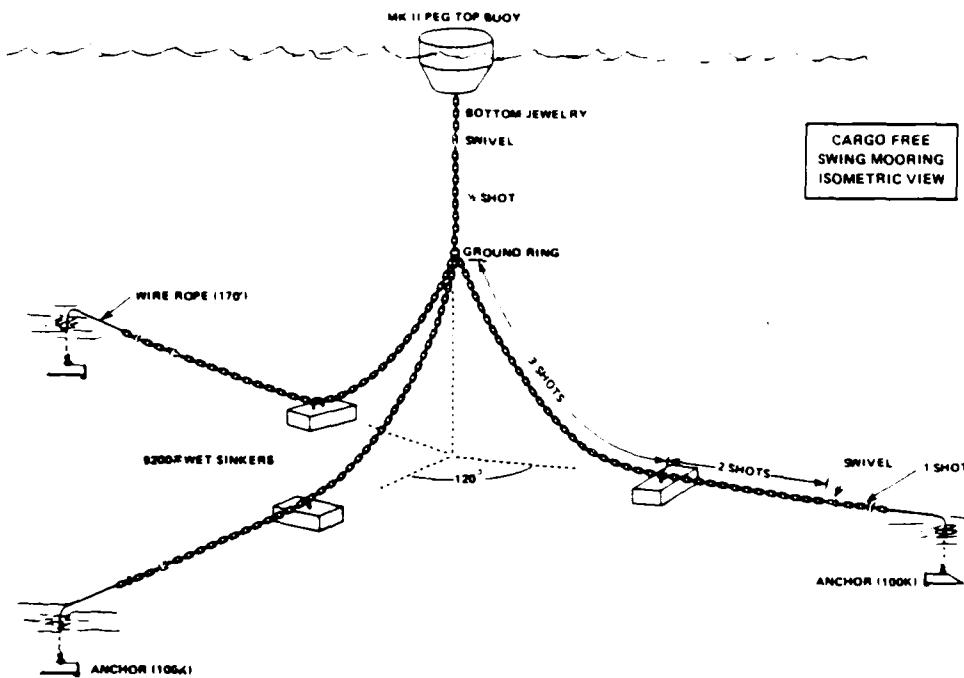


FIGURE A-1. CARGO FREE SWINGING MOORING

CHESNAVFACENGCOM REPORT FPU-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING 1

Buoy

This is a 12-foot-diameter peg-top buoy with a tension bar. Its freeboard is between 52 and 54 inches and the buoy's underwater hull is covered with about a half-inch of marine growth. The fenders and chafing strips are in satisfactory condition, but the 3-inch spider plate in the top jewelry measured only between 80 and 90 percent of its original wire diameter. There are 10 wire rope cables attached to the top jewelry and hanging in the water. Between 1 and 1 1/2 inches of each buoy anode has been consumed and the top deck and top jewelry are lightly rusted.

Riser Chain Subassembly

This chain appears to be in good condition. Chain link measurements were greater than 90 percent of original wire diameter. The ground ring was located at a depth of 70 feet and has a number of unused pear links attached to it.

Anchor Chain Subassemblies

This chain is in good condition. All chain link measurements taken were greater than 90 percent of the original wire diameter.

Cathodic Protection System (CPS)

The cathodic protection system appears to be operating as designed. Numerous underwater voltmeter readings taken over the length of the visible riser and anchor chain subassemblies were between -.894 and -1.007 volts. During the

CHESNAVFACENGCOM REPORT FPU-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

inspection, a 250 pound anode was installed on each of the three anchor pendants.

Conclusions/Recommendations

This mooring is in satisfactory condition for continued use. However, the spider plate in the top jewelry must be replaced and the ten wire rope cables removed. The buoy needs to be overhauled.

CHESNAVFACENGCOM REPORT FPU-1-84(17), "DIEGO GARCIA FLEET MOURING
UNDERWATER INSPECTION REPORT."

MOORING NO.: 1 CLASS: SPEC. RISE LOCATION: DIEGO GARCIA LAT: 01° 18' 16.5" S LONG: 72° 27' 09.1" E
 BUOY TYPE: PEG TOP ANCHOR SIZE/TYPE: 100 K PEA WATER DEPTH: 102' VISIBILITY: 8' BOTTOM TYPE: S/LT 6-8"
 DATE: 11 MAY 84 ENGINEER-IN-CHARGE: J. H. CLADGHUN DIVERS: UCT TWO

COMPONENTS	GAUGE SIZE	LINK LENGTH	CONDITION				DEPTH	COMMENTS
			SINGLE LINK %	DOUBLE LINK %	80+	80-		
BUOY 12 X 9 6"	2 3/4"							
BUOY PAD EYE	2 3/4"		✓					
SPIDER PLATE	3 "			✓				
SPIDER PLATES(2)	2 3/4"							
PEAK LINKS (4)	2 1/8"							
NEAR BUOY	2 1/4"	1 3/8"	✓✓✓	✓✓✓	✓✓✓	✓✓✓		
RISER MIDDLE	2 1/4"		✓✓✓	✓✓✓	✓✓✓	✓✓✓		
NEAR GRD RG	2 1/4"		✓✓✓	✓✓✓	✓✓✓	✓✓✓		
GROUND RING	19 1/2"							
BOUG 015° UPPER END	2 "	12 "	✓✓✓	✓✓✓	✓✓✓	✓✓✓	70'	4" DIAM. LARGE COUSED LINKS ON GR
GROUND MIDDLE			✓✓✓	✓✓✓	✓✓✓	✓✓✓		CONTINUITY WIRE OK
NO. A ENTERS BOTTOM			✓✓✓	✓✓✓	✓✓✓	✓✓✓		ANODE INSTALLED ON PENDANT
BOUG 1/5° GROUND LEG NO. B UPPER END			✓✓✓	✓✓✓	✓✓✓	✓✓✓		102' PILE OF APPROX 30 LINKS ON BOTTOM
BOUG 1/5° GROUND LEG NO. B MIDDLE			✓✓✓	✓✓✓	✓✓✓	✓✓✓		50' SHINY LINKS
BOUG 1/5° GROUND LEG NO. C ENTERS BOTTOM			✓✓✓	✓✓✓	✓✓✓	✓✓✓		95' INSTALLED ABOVE ON PENDANT
BOUG 1/5° GROUND LEG NO. C UPPER END			✓✓✓	✓✓✓	✓✓✓	✓✓✓		
BOUG 1/5° GROUND LEG NO. C MIDDLE			✓✓✓	✓✓✓	✓✓✓	✓✓✓		80' SHINY LINKS
BOUG 1/5° GROUND LEG NO. C ENTERS BOTTOM			✓✓✓	✓✓✓	✓✓✓	✓✓✓		97' INSTALLED ABOVE ON PENDANT

FOR ADDITIONAL LEGS USE OTHER SHEETS

SHEET 1 OF 1

CHESNAVACENGUM REPORT FPO-1-84(17). "DIEGO GARCIA FLEET MOORING

UNDERWATER INSPECTION REPORT."

MOORING 2

Buoy

This is a 12-foot-diameter peg-top buoy with a tension bar. Its freeboard measures 44 and 48 inches. The buoy's fenders and chafing strips are in satisfactory condition. The top deck and top jewelry are moderately rusted. The buoy anodes are in good condition. The four pear links at the ends of the top jewelry are worn to less than 80 percent of their original wire diameter.

Riser Chain Subassembly

This chain appears to be in good condition. Chain link measurements were greater than 90 percent of their original wire diameters. The ground ring was located at a depth of 21 feet.

Anchor Chain Subassemblies

The anchor leg chain is in good condition. All chain link measurements taken were greater than 90 percent of the original wire diameter.

Cathodic Protection System (CPS)

The cathodic protection system appears to be functioning as designed. The installed anodes and continuity cable are in good condition.

Conclusions/Recommendations

This mooring is to be removed from service in the near future. If it is to be utilized prior to removal, the top jewelry must be replaced with adequately sized spider plates and pear links.

CHESNAVFACEENGCOM REPORT FPO-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING NO.: 2 CLASS: RISER LOCATION: DIEGO GARCIA LAT 071710.00'S LONG: 72 25' 56.2"E

BUOY TYPE: PIG TOP ANCHOR SIZE/TYPE: 100 K PEA WATER DEPTH: 98' VISIBILITY: 20' BOTTOM TYPE: coral
 DATE: 25 MAY 84 ENGINEER IN-CHARGE: J. M LAUGHLIN DIVERS: UCT TWO

COMPONENTS	GAUGE SIZE	LINK LENGTH	CONDITION			DEPTH	COMMENTS
			SINGLE LINK %	DOUBLE LINK %	80+		
BUOY 9'6" X 12'							
BUOY POD EYE	2 3/4"	✓					FREEBOARD 48" / 44" BUOY ANODES OK
LG SPL/DEP PLATE	3"	✓					
SM SPL/DEP PLATE (2)	2 3/4"	✓					
PEAC LINKS (4)	2 1/8"		✓✓✓				PEAC LINKS: Broken
NEAR BUOY	2 1/4"	13 1/2"	✓✓✓	✓✓✓			
MIDDLE			✓✓✓	✓✓✓			
NEAR GND RG		↓	✓✓✓	✓✓✓			
GROUND RING						21'	
GROUND LEG END	2"	12"	✓✓✓	✓✓✓			CONTINUITY WIRE OK. ANODES OK.
MIDDLE			✓✓✓	✓✓✓			SWIVEL OK.
NO A ENTERS BOTTOM		✓✓✓	✓✓✓	✓✓✓			96' LAST SHOT IN TENSION
GROUND LEG NO B			✓✓✓	✓✓✓			CONTINUITY WIRE AND ANODES OK. SWIVEL OK.
UPPER END ENTERS BOTTOM		✓✓✓	✓✓✓	✓✓✓			98'
UPPER END			✓✓✓	✓✓✓			CONTINUITY WIRE OK. SWIVEL OK. ANODES OK. LEG VERY TAUT.
GROUND LEG MIDDLE NO C ENTERS BOTTOM		✓✓✓	✓✓✓	✓✓✓			98'

FOR ADDITIONAL FIGS USE OTHER SHEETS

SHEET 1 OF 1

LICNAV AUTOMATION REPORT FPU-1-84(17), "DIEGO GARCIA FLEET MOORING"
 UNDERWATER INSPECTION REPORT."

MOORING 3

Buoy

This is a 12-foot-diameter peg-top buoy with a tension bar. Its freeboard measures 45 and 48 inches, and its fenders are in satisfactory condition. Three feet of the outside chafing strip is missing and should be replaced. Much of the top deck jewelry measures between 80 and 90 percent of original wire diameter and is covered with medium rust. The manhole bolts are heavily corroded and there is an 18- by 2-inch dent in the buoy's hull.

Riser Chain Assembly

The riser chain is in good condition. All chain link measurements were greater than 90 percent of original wire diameter. The ground ring was located at a depth of 60 feet and is in good condition.

Anchor Chain Subassemblies

Only the upper ends of the three anchor chain subassemblies were visible. Each subassembly was buried within 25 feet of bottom touchdown. The visible chain measured was greater than 90 percent of its original wire diameter.

Cathodic Protection System (CPS)

Underwater voltmeter readings taken were between -.957 and -.981 volts. The installed cathodic protection system appears to be operating effectively.

Conclusions/Recommendations

This mooring is in satisfactory condition for continued use as a fleet mooring. However, the buoy should be overhauled and the top jewelry replaced during the next scheduled maintenance period.

CHESNAVFACENGCOM REPORT FPU-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING NO: 3 CLASS: STEEL HISER LOCATION: DIEGO GARCIA

BUOY TYPE: 100' LOP ANCHOR SIZE/TYPE: 100 K STA WATER DEPTH: 90' VISIBILITY: 15' BOTTOM TYPE: SILT

DATE: 1/10/84 ENGINEER IN CHARGE: J. M. HADFIELD DIVERS: UOT TWO

COMPONENTS	GAUGE SIZE	LINK LENGTH	CONDITION			DEPTH	COMMENTS
			SINGLE LINK %	DOUBLE LINK %	DEPTH		
BUOY 12' x 9' "							
BINN EYE	3"	V					
LG SPIDER PLATE	3"	V					
SM SPIDER PLATE (2)	2 3/4"	V					
PIPE LINKS (4)	2 3/4"	V					
NEAR BUOY	2 1/4"	13 1/2"	VVV	VVV	10'	OVERDED, TOP DECK RUSTED, 18"	
MIDDLE		11/2"	VVV	VVV	30'	W/DE J HIGH DEUTIN BUNN HULL.	
NEAR GRD RG	V	V	VVV	VVV	50'		
GROUND RING	2 1/2"		VVV	VVV	60'	4 1/2" DIAM. LATEX GOOD	
UPPER END	2"	12"	VVV	VVV		STAINY CHAIN. ONLY UPPER 30'	
MIDDLE		12"	VVV	VVV		DEPLACED IN EARTH L.E.	
ENTERS BOTTOM			VVV	VVV	89'	15' OF CHAIN ON BOTTOM BEFORE	
UPPER END			VVV	VVV		BURIED	
MIDDLE			VVV	VVV			
ENTERS BOTTOM			VVV	VVV	89'	25' OF CHAIN ON BOTTOM	
UPPER END			VVV	VVV			
MIDDLE			VVV	VVV			
ENTERS BOTTOM			VVV	VVV	89'	10' OF CHAIN ON BOTTOM	

FOR ADDITIONAL LEGS USE OTHER SHEETS

SHEET 1 OF 1

CHESNAVACENGCOM REPORT FP0-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING 4

Buoy

This is a 12-foot-diameter peg-top buoy with a tension bar. Its freeboard measures 45 and 51 inches. The topside jewelry is heavily rusted and the four pear links in this jewelry are in unsatisfactory condition (worn to less than 80 percent of original wire diameter). The buoy anodes are in good condition, but the buoy needs to be refurbished.

Riser Chain Subassembly

This chain appears to be in good condition. All chain link measurements were greater than 90 percent of original wire diameter. The ground ring was located at a depth of 60 feet.

Anchor Chain Subassembly

The chain is in good condition with all measurements greater than 90 percent of the original wire diameter.

Cathodic Protection System (CPS)

Underwater voltmeter readings were between -.926 and -.989 volts. About two inches of previously installed anodes have been depleted. Remaining anodes are of grayish hue with dark (black) corners. Three new anodes (one per anchor chain subassembly) were installed on the wire rope anchor pendants.

Conclusions/Recommendations

The buoy should be overhauled during the next scheduled maintenance period. The use of this mooring must be restricted until the worn top jewelry can be replaced.

CHESNAVI ACENGUM REPORT FPU-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING NO.: 4 CLASS SPEC. PISE R LOCATION: Diego Garcia LAT: 017 39.55' LONG: 72 26' 49.33 E
BUOY TYPE: PEG TOP ANCHOR SIZE TYPE: 100K PEA WATER DEPTH: 110' VISIBILITY: 10' BOTTOM TYPE: Coastal/Silt
DATE: 7 MAY 84 ENGINEER IN CHARGE: J. CLAUGHLIN DIVERS: UCT TWO

COMPONENTS	GAUGE SIZE	CONDITION						DEPTH	COMMENTS
		LINK LENGTH	SINGLE LINK %	DOUBLE LINK %	80+	80-	80+		
BUOY 12' x 4' 6"									FREEBOARD 45" 1/2" (6" L15T) ONLY
BUOY PAD EYE	3 3/4"		✓						TWO BODY ANODES (OK). TOPSIDE
LG SPIDER PLATE	3"		✓						JEWELRY SEVERLY RUSTED (1/4")
SM SPIDER PLATE	2 3/4"		VV						TWO OLD NUMBERS SHOWING
PEAR LINKS (4)	2 1/4"		VVVV						THROUGH THE BOY PAINT.
RISER	NEAR BUOY	2 1/4"	1 3/2"	1 1/2"	✓✓✓				
	MIDDLE		✓✓✓	✓✓✓	✓✓✓				
	NEAR GRD RG	✓	✓	✓✓✓	✓✓✓				
GROUND RING 20" ID			✓					60'	4" DIAM
BUNG AND GROUND LEG NO. A	UPPER END	2"	1/2"	✓✓✓	✓✓✓				
	MIDDLE			✓✓✓	✓✓✓				
	ENTERS BOTTOM			✓✓✓	✓✓✓			92'	NEW ANODE. SURGE FITTING OK
BUNG 180° GROUND LEG NO. B	UPPER END			✓✓✓	✓✓✓				
	MIDDLE			✓✓✓	✓✓✓				
	ENTERS BOTTOM			✓✓✓	✓✓✓				
BUNG 315° GROUND LEG NO. C	UPPER END			✓✓✓	✓✓✓			100'	ANODE ON WIRE ROPE
	MIDDLE			✓✓✓	✓✓✓			110'	ANODES ARE GREY WITH BLACK COATERS. DOWN A DWT 2".
	ENTERS BOTTOM			✓✓✓	✓✓✓				

FOR ADDITIONAL LEGS USE OTHER SHEETS

SH
SHEETS
CHIEF NAVFACE ENGCOM REPORT FPO-1-84(17). "DIEGO GARCIA FLEET MOORING

SHEET 1 OF 1

MOORING 5

Buoy

This is a 12-foot-diameter peg-top buoy with a tension bar. The buoy is riding on its side which was initially thought to be due to the weight of a number of wire ropes attached to its top jewelry and hanging over the side of the buoy. However, after these wire ropes were removed, the buoy did not right itself. This indicates that one or more of its four watertight compartments may be taking on water. This buoy has four anodes attached: two in re-bar cages and two in recessed sea chests. The two smaller spider plates (2 3/4") and the four pear links in the top jewelry measured less than 80 percent of their original wire diameters.

Riser Chain Assembly

The riser chain is in good condition. All chain link measurements were greater than 90 percent of original wire diameter. The ground ring was located at 50 feet.

Anchor Chain Subassembly

Some chain link measurements in anchor chain subassembly C were between 80 and 90% of original wire diameter. This subassembly should be replaced during the next scheduled maintenance period. The other two subassemblies are in good condition with all measurements greater than 90 percent of original wire diameter.

Cathodic Protection System (CPS)

The continuity wire is intact on all three anchor chain subassemblies. Underwater voltmeter readings taken were for the most part between -.900 and -.985 volts and indicate the CPS is operating effectively. At one point

CHESNAVFACENGCOM REPORT FPU-1-84(17), "DIEGO GARCIA FLEET MOURING
UNDERWATER INSPECTION REPORT."

(76-foot depth), on anchor chain subassembly B, a voltmeter reading of only -.640 volts was obtained. The cause of this abnormal reading has not been determined.

Conclusions/Recommendations

Due to the buoy apparently taking on water, it is in danger of sinking and is considered to be in unsatisfactory condition for continued fleet use. The buoy should be recovered at the earliest practical time and taken ashore to await overhaul. During overhaul, the top jewelry should be replaced. In addition, anchor chain subassembly C should be replaced during the next scheduled maintenance period.

THE HAVE A GUNGUM REPORT FPU-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING NO.: 5 CLASS:SPEC. RISER LOCATION: Diego Garcia LAT: 07°17'42.98" LONG: 25°24.15"E

BUOY TYPE: PEG TOP ANCHOR SIZE/TYPE: 100K PEA WATER DEPTH: 84' VISIBILITY: 8' BOTTOM TYPE: SL/T

DATE: 19 MAY 84 ENGINEER IN-CHARGE: J M CLAUGHLIN DIVERS: VCT Two

COMPONENTS	GAUGE SIZE	LINK LENGTH	CONDITION			DEPTH	COMMENTS
			SINGLE LINK %	DOUBLE LINK %	80+		
BUOY 12' X 2' 6"							
BUOY PADEYE	3"	✓					
1/2 SPIDER PLATE	3"	✓					
SH SPIDER PLATE (2)	2 3/4"		✓✓				
PEAK LINK (4)	2 1/2"		✓✓✓✓				
NEAR BUOY	2 1/4"	13 1/2"	✓✓✓	✓✓✓		20'	SWIVEL OK. LOCATED 4 LINKS BELOW
MIDDLE	2 1/4"	13 1/2"	✓✓✓	✓✓✓		40'	BUOY
NEAR GRD RG	2 1/4"	13 1/2"	✓✓✓	✓✓✓		50'	
GROUND RING 1/2" ID						52'	4 3/4" WIRE DIAMETER
BUIS 30° ^a GROUND LEG NO. A	UPPER END	2"	1/2"	✓✓✓	✓✓✓	65'	CONTINUITY WHERE CONTINUOUS ALL LEGS
MIDDLE			✓✓✓	✓✓✓		76'	LEGS
ENTERS BOTTOM			✓✓✓	✓✓✓		76'	PILE OF WIRE ROPE ON BOTTOM. ALL LEGS ENTER BOTTOM AFTER A CLUMP.
BUIS 132° ^a GROUND LEG NO. B	UPPER END		✓✓✓	✓✓✓		76'	BUIDES, CLAMPS, HARDWARE OK
MIDDLE			✓✓✓	✓✓✓		82'	ALL LEGS. SHIVY LINKS AT 76' LEG
ENTERS BOTTOM			✓✓✓	✓✓✓		64'	BURIES BEFORE SWIVEL.
BUIS 232° ^a GROUND LEG NO. C	UPPER END		✓✓✓	✓✓✓		84'	CHAIN IN/OUT OF BOTTOM ALL LEGS.
MIDDLE			✓✓✓	✓✓✓			
ENTERS BOTTOM			✓✓✓	✓✓✓			

FOR ADDITIONAL LEGS USE OTHER SHEETS

CHESSNAVFAENGCOM REPORT FP0-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

SHEET 1 OF 1

MOORING 6

Buoy

This is a 12-foot-diameter peg-top buoy with a tension bar. Its freeboard is 45 inches, and its bottom fender is missing. The top fender and its chafing strips are in satisfactory condition. There is moderate rust on the top deck and jewelry with some flaking of the hardware. The two small spider plates in the top jewelry are worn to between 80 and 90 percent of their original wire diameter.

Riser Chain Subassembly

The chain appears to be in satisfactory condition. All chain link measurements are greater than 90 percent of their original wire diameters. The ground ring was located at a depth of 50 feet.

Anchor Chain Subassembly

This chain is in good condition. All measurements taken were greater than 90 percent of the chain's original wire diameter.

Cathodic Protection System (CPS)

Anodes on the anchor chain subassemblies have eroded about 3/4 of an inch. The continuity wire appears to be intact and the CPS system working effectively.

Conclusions/Recommendations

This mooring is to be removed from service in the near future. If it is to be utilized prior to removal, the small spider plates in the top jewelry should be replaced.

CHESNAVFAENGCOM REPORT FPO-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING NO.: 6 CLASS, SPEC. RISER LOCATION: Diego Garcia

LAT: 07° 13.705' LONG: 72° 25.653° E

BUOY TYPE: FE6 TOP ANCHOR SIZE/TYPE: 100K PEA WATER DEPTH: 90' VISIBILITY: 5'-8' BOTTOM TYPE: SILT

DATE: 25 May 84 ENGINEER IN-CHARGE: J. H. ADGETT DIVERS: UOT TWO

COMPONENTS	GAUGE SIZE	LINK LENGTH	CONDITION			DEPTH	COMMENTS
			SINGLE LINK %	DOUBLE LINK %	80+		
BUOY 12' x 9' 6"							
BL'Y PAD EYE	3"						
1G SP/DEE PLATE	3"						
SM SP/DEE PLATE (2)	2 3/4"						
PEAR LINKS (4)	2 3/4"						
NEAR BUOY	2 1/4"	13 9/16"	✓✓✓	✓✓✓	✓✓✓		
MIDDLE			✓✓✓	✓✓✓	✓✓✓		
NEAR GRD RG		✓✓✓	✓✓✓	✓✓✓	✓✓✓	50'	
GROUND RING	4 1/2"						
GROUND	2"	12"	✓✓✓	✓✓✓	✓✓✓		
LEG							
NO. A							
ENTERS BOTTOM			✓✓✓	✓✓✓	✓✓✓		
GROUND			✓✓✓	✓✓✓	✓✓✓		
LEG							
NO. B							
ENTERS BOTTOM							
UPPER END							
MIDDLE							
NO. C							
ENTERS BOTTOM							

FOR ADDITIONAL LEGS USE OTHER SHEETS

CHESNAVFAENGCOM REPORT FP0-1-84(17). "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

SHEET 1 OF 1

A.2 CARGO BOW/STERN MOORINGS

Three cargo bow/stern moorings are installed at Diego Garcia, each consisting of two buoy systems (Fleet Moorings 7N, 7S, 8N, 8S, 9N, and 9S). Each buoy system consists of a 16-foot-diameter non-riser (telephone) buoy, three 2 3/4-inch equalizers attached to three of the four buoy padeyes and three ground leg pairs. Each leg of a leg pair contains three and one-half shots of chain, 25,000 pounds of sinkers, 170 feet of 2 1/4-inch wire rope, and a 150 KIP propellant embedment anchor. A seven shot backstay leg with 170 feet of 2-inch wire rope and a 100 KIP embedment anchor is attached directly to the buoy's fourth padeye. The buoy, backstay leg, and the ground legs contain cathodic protection systems. Figure A-2 is an isometric drawing of each of these six buoy systems.

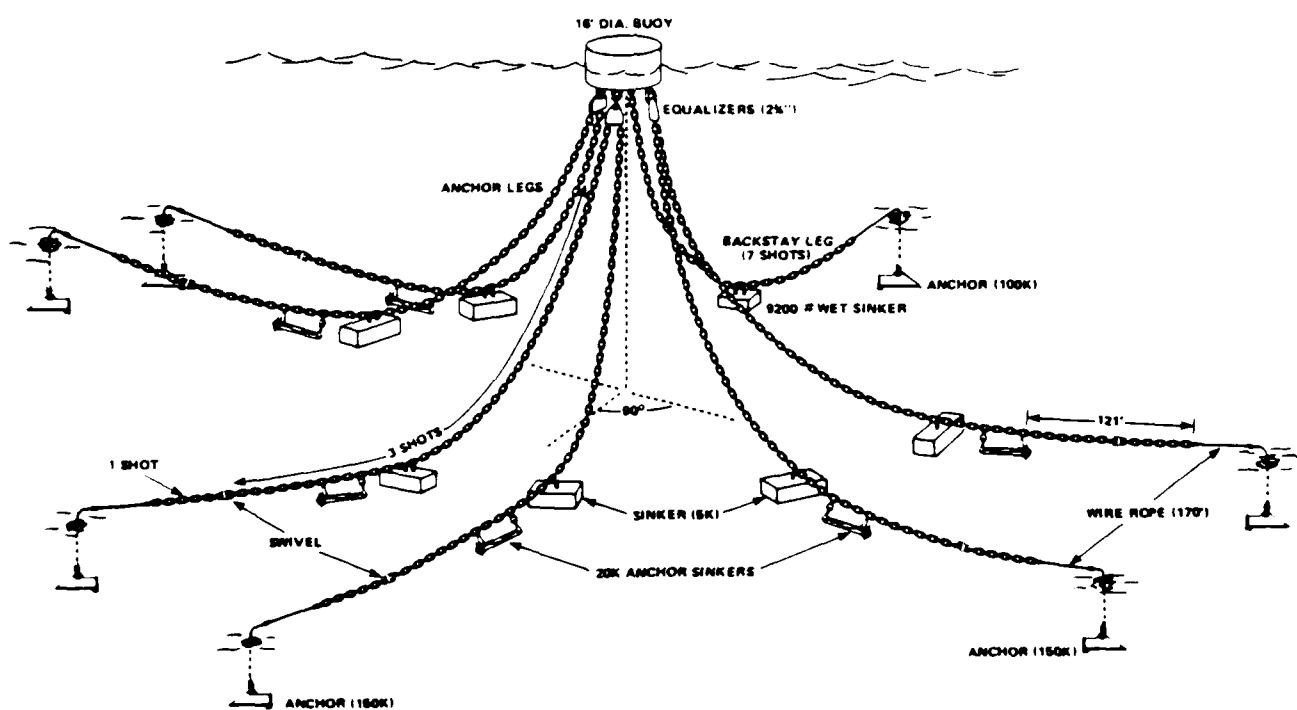


FIGURE A-2. CARGO BOW/STERN MOORING

CHESNAVFACENGCOM REPORT FPU-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING 7
BUOY 7N

Buoy

This is a 16-foot-diameter non-riser type buoy. The buoy is covered with rust and its top jewelry is rusted to a depth of 1/16 to 1/4 inch. Two welded links and two pear links in the top jewelry measured only between 80 and 90 percent of their original wire diameters.

Anchor Chain Subassemblies

This chain appears to be in good condition, and all measurements taken were greater than 90 percent of its original wire diameter. An anode was installed near or on each of the six wire rope anchor pendants. No attempt was made to install an anode on the backstay leg.

Cathodic Protection System (CPS)

Underwater voltmeter readings were between -.750 and -.985 volts with the lower reading obtained on leg B-1. The CPS appears to be working effectively.

Conclusions/Recommendations

This mooring is in fair condition because some of the top jewelry measured between 80 and 90 percent of its original wire diameter and because of the rusted condition of the buoy. The buoy needs to be overhauled and the top jewelry replaced.

CHESNAVFACENGCOM REPORT FPO-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING NO: 7N

CLASS: CARGO BUOY LOCATION: Diego Garcia

SPECIFIC BUOY TYPE: BUOY (TELEPHONE) LEGS: 150K PEA

BUOY TYPE: BUOY (TELEPHONE) ANCHOR SIZE/TYPE: BACKSTAY 100K PEA WATER DEPTH: 86' VISIBILITY: 10'-15' BOTTOM TYPE: SILT/ CORAL

DATE: 10 MAY 84 ENGINEER IN-CHARGE: J. H. CHAVEZ H/L/N DIVERS: DET TWO

COMPONENTS	GAUGE SIZE	LINK LENGTH	CONDITION				DEPTH	COMMENTS
			90+	80+	80-	80+		
BUOY 16' DIAM								
SWIVEL EYES (2)	4 1/4"	✓✓						
WELDED LINK (2)	3 1/4"	✓✓						
PEAR LINK (2)	2 1/2"	✓✓						
NEAR BUOY								
MIDDLE								
NEAR GRD RG								
GROUND RING (N/A)								
GRND RG 350°	UPPER END	2 1/2"	✓✓✓	✓✓✓	✓✓✓	✓✓✓		
GROUND LEG	MIDDLE		✓✓✓	✓✓✓	✓✓✓	✓✓✓		
NO A-1	ENTERS BOTTOM		✓✓✓	✓✓✓	✓✓✓	✓✓✓		
GRND RG 350°	UPPER END		✓✓✓	✓✓✓	✓✓✓	✓✓✓		
GROUND LEG	MIDDLE		✓✓✓	✓✓✓	✓✓✓	✓✓✓		
NO A-2	ENTERS BOTTOM		✓✓✓	✓✓✓	✓✓✓	✓✓✓		
GRND RG 350°	UPPER END		✓✓✓	✓✓✓	✓✓✓	✓✓✓		
GROUND LEG	MIDDLE		✓✓✓	✓✓✓	✓✓✓	✓✓✓		
NO B-1	ENTERS BOTTOM		✓✓✓	✓✓✓	✓✓✓	✓✓✓		

FOR ADDITIONAL LEGS USE OTHER SHEETS

SHEET 1 OF 3

CHESNAVFACENGCOM REPORT FPU-1-84(17). "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING NO.: 7N CLASS (CARGO BOW/STERN) LOCATION: DIEGO GARCIA LAT 0° 17' 07" S LONG: 22° 22' 59.45 E

BUOY TYPE: flou (serial/telephone) ANCHOR SIZE/TYPE: backstay 100K PEA WATER DEPTH: 85' VISIBILITY: 15' BOTTOM TYPE: S/L/T

DATE: 16 MAY 87 ENGINEER IN-CHARGE: J. H. LAUGHLIN DIVERS: UWT Two

COMPONENTS	GAUGE SIZE	CONDITION						COMMENTS
		LINK LENGTH	90+	80+	80-	90+	80+	
SEE SHEET 1 OF 3								
RISER	MIDDLE							
N/A	NEAR GRD RG							
GROUND RING	N/A							
2 1/2"	UPPER END	2 1/2"	✓✓✓					CHAIN LEGS SPANNING
2 3/4"	MIDDLE	2 3/4"	✓✓✓					
NO. B-2	ENTERS BOTTOM	2 3/4"	✓✓✓					86' MIDDLE MOUNTED CHAIN TO WIRE
2 1/2"	UPPER END	2 1/2"	✓✓✓					
2 1/2"	MIDDLE	2 1/2"	✓✓✓					
NO C-1	ENTERS BOTTOM	2 1/2"	✓✓✓					83' A MIDDLE CHAIN TO WIRE
2 1/2"	UPPER END	2 1/2"	✓✓✓					
2 1/2"	MIDDLE	2 1/2"	✓✓✓					
NO C-2	ENTERS BOTTOM	2 1/2"	✓✓✓					85' A MIDDLE CHAIN TO WIRE

FOR ADDITIONAL LEGS USE OTHER SHEETS

SHEET 2 OF 3

CHESNAVFACEENGCOM REPORT FP0-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING NO: 1/N CLASS: CARGO BUOY STATION: DIEGO GARCIA LAT: 07° 17' 02" S LONG: 072° 32' 45" E

BUOY TYPE: BUOY RISER (FENDER) ANCHOR SIZE/TYPE: 100K PEA WATER DEPTH: 106' VISIBILITY: 10' BOTTOM TYPE: SILT

DATE: 10/11/84 ENGINEER IN-CHARGE: J. H. LAUFHILL DIVERS: DET TWO

COMPONENTS	GAUGE SIZE	LINK LENGTH	CONDITION				DEPTH	COMMENTS
			80+	80-	80+	80-		
BUOY HARDWARE								
SEE SHEET 1 OF 3								
RISER	N/A							
NEAR BUOY								
MIDDLE								
NEAR GND RG								
GROUND RING	N/A							
BUOY 14" D	UPPER END	2"	✓✓✓	✓✓✓	✓✓✓	✓✓✓		
GROUND LEG	MIDDLE		✓✓✓	✓✓✓	✓✓✓	✓✓✓		
NO. D BACKSTAY	ENTERS BOTTOM	✓	✓✓✓	✓✓✓	✓✓✓	✓✓✓		
UPPER END								
GROUND LEG	MIDDLE							
NO. B 14"	ENTERS BOTTOM							
UPPER END								
GROUND LEG	MIDDLE							
NO. C 14"	ENTERS BOTTOM							

FOR ADDITIONAL LEGS USE OTHER SHEETS

SHEET 3 OF 3

CHESNAVACENCOM REPORT FPO-1-84(17), "DIEGO GARCIA FLEET MOORING

UNDERWATER INSPECTION REPORT."

MOORING 7

BUOY 7S

Buoy

This is a non-riser type buoy with a 16-foot diameter. Its freeboard measures 33 and 27 inches. The sides and top are covered with a heavy rust coating. A section of the outer chafing strip is missing, and the top jewelry is severely rusted. The two pear links in the top jewelry measure only between 80 and 90 percent of original wire diameter.

Anchor Chain Subassembly

The chain is in good condition with all chain link measurements greater than 90 percent of the original wire diameter. An anode was installed on or near each wire rope anchor pendant. The chain equalizers show no signs of movement.

Cathodic Protection System (CPS)

Underwater voltmeter readings were between -.809 and -.990 volts. All continuity wire appeared to be intact, and the CPS system is operating effectively.

Conclusions/Recommendations

This mooring is in fair condition due to some of the top jewelry measuring between 80 and 90 percent of their original wire diameter and the rusted condition of the buoy. The buoy needs to be overhauled and the top jewelry replaced.

CHESNAVFACENGCOM REPORT FPO-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING NO.: 18

CLASS: CLASS A LOCATION: DIEGO GARCIA

LEG'S ISOK Pt A

BUOY TYPE: BUOY SIZE: 16' ANCHOR SIZE/TYPE: 15' STAY WATER DEPTH: 80' VISIBILITY: 10' BOTTOM TYPE: MUD/HARD MUD

DATE: 1 MAY 84 ENGINEER IN-CHARGE: J. M. LAGOS DIVERS: ULT TWO

COMPONENTS		GAUGE SIZE	LINK LENGTH	CONDITION				DEPTH	COMMENTS
				SINGLE LINK %	DOUBLE LINK %	80+	80-		
Buoy	16' DIAH								
BUOY EYES (2)	4 1/4"			✓✓					
DETAIABLE LINK (2)	3 1/2"			✓✓					
PEARL LINK (2)	2 3/4"			✓✓					
RISER	NEAR BUOY								
	MIDDLE								
NO. A	NEAR GRD RG								
	GROUND RING	1/2							
BUOY 18'	UPPER END	2 1/2"	15"	✓✓✓	✓✓✓				
	GROUND MIDDLE			✓✓✓	✓✓✓				
LEG NO. A-1	ENTERS BOTTOM			✓✓✓	✓✓✓				
	UPPER END	1 1/2"	15"	✓✓✓	✓✓✓				
BUOY 18'	MIDDLE			✓✓✓	✓✓✓				
	LEG NO. A-2			✓✓✓	✓✓✓				
BUOY 18'	ENTERS BOTTOM			✓✓✓	✓✓✓				
	UPPER END	1 1/2"	15"	✓✓✓	✓✓✓				
LEG NO. B-1	MIDDLE	2 1/4"	16 1/2"	✓✓✓	✓✓✓				
	ENTERS BOTTOM	2 1/4"	16 1/2"	✓✓✓	✓✓✓				

FOR ADDITIONAL LEGS USE OTHER SHEETS

CHESNAVACENCOM REPORT FPO-1-84(17), "DIEGO GARCIA FLEET MOORING

UNDERWATER INSPECTION REPORT."

SHEET 1 OF 3

MOORING NO.: 75' CLASS: CARGO BUOY LOCATION: DIEGO GARCIA

LEGS: 150K PEA BUOY TYPE: BUOY RISER (TELEPHONE) ANCHOR SIZE/TYPE: BUCKSTAY JACK PEAWATER DEPTH: 85'-90' VISIBILITY: 10' BOTTOM TYPE: HARD MUD

DATE: 9 MAY 84 ENGINEER IN CHARGE: J. M. AUGUSTIN DIVERS: UCT TWO

COMPONENTS		GAUGE SIZE	LINK LENGTH	CONDITION			DEPTH	COMMENTS
				SINGLE LINK %	DOUBLE LINK %	80+		
BUOY HARDWARE	BUOY RISER	10F 3						
	NEAR BUOY							
	MIDDLE							
	NEAR GRD RG							
	GROUND RING	1/4						
RISER 145'	UPPER END	2 1/2"	15'	✓✓✓	✓✓✓			CONTINUITY WIRE CONTINUOUS
	MIDDLE	2 3/4"	16 1/2"	✓✓✓	✓✓✓			MADE END WIRE TO WIRE CONTINUOUS
	LEG NO. B-2	2 3/4"	16 1/2"	✓✓✓	✓✓✓			85' CHAIN CLEAN FOR 10' OFF BOTTOM
RISER 145'	UPPER END	2 1/2"	15"	✓✓✓	✓✓✓			CONTINUITY WIRE CONTINUOUS. (HARDWARE)
	MIDDLE	2 3/4"	16 1/2"	✓✓✓	✓✓✓			HARDWARE OK.
	NO. C-1							
RISER 255'	ENTERS BOTTOM							
	UPPER END							89' MADE IN 10' HAD TO WIRE LINE TO RIG
	MIDDLE							
RISER 255'	NO. C-2							90' MADE ON CHAIN TO WIRE LINE TO RIG
	ENTERS BOTTOM							

FOR ADDITIONAL LEGS USE OTHER SHEETS

SHEET 2 OF 3

CHESNAVACENGCOM REPORT FP0-1-84(17), "DIEGO GARCIA FLEET MOORING UNDERWATER INSPECTION REPORT."

MOORING NO.: 75

SPECIAL CLASS: DIEGO BAY/STER LOCATION: DIEGO GARCIA

BUOY TYPE: BUOY BACKSTAY ANCHOR SIZE/TYPE: 100K PEA WATER DEPTH: 80' VISIBILITY: 10' BOTTOM TYPE: HARD MUD
6'-10' SAND/SLYT

DATE: 9 MAY 84 ENGINEER-IN-CHARGE: J. H. ALIGHI/N DIVERS: DCT TWO

COMPONENTS	GAUGE SIZE	CONDITION						COMMENTS
		LINK LENGTH	SINGLE LINK %	DOUBLE LINK %	DEPTH	90+	80+	80-
BUOY HARDWARE								
RISER								
NEAR BUOY								
MIDDLE								
NEAR GRD RG								
GROUND RING A/A								
BACKSTAY								
GROUND								
LEG								
NO. D								
ENTERS BOTTOM								
UPPER END								
MIDDLE								
ENTERS BOTTOM								
UPPER END								
MIDDLE								
ENTERS BOTTOM								
GROUND								
LEG								
NO. C								
ENTERS BOTTOM								

FOR ADDITIONAL LEGS USE OTHER SHEETS

SHEET 3 OF 3

CHESNAVFACENGCOM REPORT FPU-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING 8
BUOY 8N

Buoy

This is a non-riser buoy with a 16-foot diameter. Its freeboard measures 34 and 39 inches. The fenders and chafing strips are in good condition, but the top and sides of the buoy are heavily rusted. Some of the top jewelry measures less than 80 percent of their original wire diameter. The underwater portion of the buoy is covered with one-half inch of marine growth.

Anchor Chain Subassembly

This chain is in fair condition. The upper and lower sections of chain sub-assembly B-2 were measured to be within 80 and 90 percent of their original wire diameter.

Cathodic Protection System (CPS)

Anodes were installed on or near each wire rope anchor pendant. Low CPS readings (-.6 volts) were obtained on the last shot of chain in subassemblies A-2 and C-1. Previously installed anodes have eroded about one half of an inch.

Conclusions/Recommendations

This mooring is in fair condition due to anchor chain subassembly measurements between 80 and 90 percent of original wire diameters. This mooring must be downgraded and its holding capacity reduced to 125,000 pounds. The use of this mooring should be restricted until the worn top jewelry is removed or replaced. The buoy needs to be overhauled.

CHESNAVFACENGCOM REPORT FPU-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING NO.: 8N CLASS: ANCHOR BOW/STEREOLOCATION: DIEGO GARCIA LAT $22^{\circ}19'46.00''$ LONG: $72^{\circ}28'18.20''$ E

BUOY TYPE: New Rose (Telephone) ANCHOR SIZE/TYPE: BACKSTAY 100K PEA WATER DEPTH: 82' VISIBILITY: 8' BOTTOM TYPE: MUD/SILT

DATE: 14 MAY 84 ENGINEER IN-CHARGE: J. H LAUGHLIN DIVERS: UCT Two

COMPONENTS		GAUGE SIZE	LINK LENGTH	CONDITION				DEPTH	COMMENTS
				SINGLE LINK %	DOUBLE LINK %	80+	80-		
Buoy 16' DIAM									FREEBOARD 34" / 39" FEUDEES
SHIVEL EYES (2)	4"			✓✓					Good. SIDES AND TOP RUSTED
DETACHABLE LINKS (2)	3 1/2"			✓✓					ONE HALF INCH HARNESS GROWTH
SPIDER PLATE (2)	3 1/4"				✓✓				ON BOTTOM.
PEAK LINKS (4)	2 1/2"			✓✓✓✓					
RISER	NEAR BUOY								
	MIDDLE								
	N/A NEAR GRD RG								
GROUND RING N/A									
GROUND LEG NO. A-1	UPPER END	2 1/2"	15"	✓✓✓				30'	ANODES DOWN 1/2", CONTINUITY WIRE
	MIDDLE	2 3/4"	16 1/2"	✓✓✓				40'	GOOD CONDITION
	ENTERS BOTTOM			✓✓✓				82'	ANODE CONNECTED WIRE TO WIRE.
GROUND LEG NO. A-2	UPPER END			✓✓✓					LOW CPS READING NEAR LOWER
	MIDDLE			✓✓✓					LEG SWIVEL (-6).
	ENTERS BOTTOM			✓✓✓					
Ground LEG NO. B-1	UPPER END			✓✓✓				81'	ANODE CONNECTED WIRE TO WIRE.
	MIDDLE			✓✓✓					
	ENTERS BOTTOM			✓✓✓					

FOR ADDITIONAL LEGS USE OTHER SHEETS

SHEET 1 OF 3

CHESNAVFACEENGCOM REPORT FPO-1-84(17), "DIEGO GARCIA FLEET MOORING

UNDERWATER INSPECTION REPORT."

MOORING NO.: BN CLASS/CLASS BOW/STERA LOCATION: Diego Garcia

BUOY TYPE: New - Rose (TELEPHONE) ANCHOR SIZE/TYPE: BACKSTAY 100K PEA LEGS: 150K PEA BACKSTAY 100K PEAWATER DEPTH: 80'-85' VISIBILITY: 10' BOTTOM TYPE: SLT

DATE: 14 MAY 84 ENGINEER IN CHARGE: J. H. LAUGHLIN DIVERS: DET TWO

COMPONENTS	GAUGE SIZE	CONDITION						COMMENTS
		LINK LENGTH	90+	80+	80-	90+	80+	
BUOY HARDWARE								
SEE SHEET 1 OF 3								
RISER	NEAR BUOY							
	MIDDLE							
N/A	NEAR GRD RG							
GROUND RING	N/A							
BUOY 230°	UPPER END	2 3/4"	16 1/2"					
GROUND LEG NO. β-2	MIDDLE		✓✓✓			✓✓✓		ANODE CHAIN ON BOTTOM. ANODE
ENTERS BOTTOM			✓✓	✓		✓✓	✓	80' INSTALLED ON WIRE
BUOY 320°	UPPER END		✓✓✓			✓✓✓		LOW CPS READING (-6) BY LOWER
GROUND LEG NO C-1	MIDDLE		✓✓✓			✓✓✓		80' SWIVEL. ANODE INSTALLED ON WIRE
ENTERS BOTTOM			✓✓✓			✓✓✓		
BUOY 520°	UPPER END		✓✓✓			✓✓✓		
GROUND LEG NO C-2	MIDDLE		✓✓✓			✓✓✓		
ENTERS BOTTOM			✓	✓✓✓		✓✓✓	✓	80' ANODE CONNECTED AT WIRE TO WIRE

FOR ADDITIONAL LEGS USE OTHER SHEETS

SHEET 2 OF 3

— CHESNAVACENCOM REPORT FP0-1-84(17), "DIEGO GARCIA FLEET MOORING

UNDERWATER INSPECTION REPORT."

MOORING NO.: 8N CLASS: CARGO BOAT STREAM LOCATION: DIEGO GARCIA LAT: 07°17'45.00" LONG: 72°18'28.205"
SPECIAL

BUNYI TYPE SHIP. P. S. S. E. P. (TELEGRAPH) ANCHOR SIZE TYPE. BACK STAY 100' X 10' ANCHORED DEPTH. 83' VISIBLE ITY. 10' BOTTOM TYPE. 5/17

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DATE: 14 MAY 84 ENGINEER-IN-CHARGE: J A LADD JR DIVERS: DEI 100

FOR ADDITIONAL LEGS USE OTHER SHEETS

CHESNAVFAENGCOM REPORT FPO-1-84(17), "DIEGO GARCIA FLEET MOORING

INTERIM INSPECTION REPORT

MOORING 8
BUOY 8S

Buoy

This is a non-riser buoy with a 16-foot diameter. Its freeboard measures about 30 inches and a light to moderate coat of rust on the top deck. The manhole covers are in poor condition due to heavy rust, and their 1 1/2-inch-diameter bolts have eroded to 1 inch. About 1/16 to 1/2 inch of rust covers the top hardware. The two spider plates and four pear links in the top jewelry measure less than 80 percent of original wire diameter. The wooden fenders and chafing strips are in good condition.

Anchor Chain Subassembly

All single and double link measurements were greater than 90 percent of original wire diameters.

Cathodic Protection System (CPS)

An anode was installed on or near each wire rope anchor pendant. The middle section of anchor chain subassembly B-2 and the lower portion of subassembly C-1 provided relatively low CPS readings (-.5 and -.66 volts respectively.) The continuity wires appear to be intact.

Conclusions/Recommendations

This mooring is in fair condition. Due to the poor buoy condition and top jewelry measurements of less than 80 percent, the use of this mooring should be restricted until the worn top jewelry is removed or replaced. The buoy needs to be overhauled.

CHESNAVFACEENGCOM REPORT FPO-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING NO.: 85 CLASS: CARGO BUOY STEEL LOCATION: DIEGO GARCIA LAT: 07° 17' 57.09" S LONG: 22° 22' 35.46" E
 BUOY TYPE: BUOY RISER (TELEPHONE) ANCHOR SIZE/TYPE: 80K PEA WATER DEPTH: 90' VISIBILITY: 15' BOTTOM TYPE: SILT
 DATE: 16 MAY 84 ENGINEER IN-CHARGE: J. H. LAUGHLIN DIVERS: UCT TWO

COMPONENTS	GAUGE SIZE	CONDITION						COMMENTS
		LINK LENGTH	90+	80+	80-	80+	80-	
BUOY 16.0' DIAM								
SWIVEL EYES (2)	4"		✓✓					
DETACHABLE LINKS (2)	3 1/2"		✓✓					
SPIDER PLATE (2)	3 1/4"		✓✓					
PEAR LINKS (4)	2 3/4"		✓✓✓✓					
NEAR BUOY								
RISER	MIDDLE							
NA	NEAR GRD RG							
GROUND RING	NA							
BUOY 040°	UPPER END	2 1/2"	15"	✓✓✓	✓✓✓			
GROUND LEG	MIDDLE	2 3/4"	16 1/2"	✓✓✓	✓✓✓			
NO. A-1	ENTERS BOTTOM	2 3/4"	16 1/2"	✓✓✓	✓✓✓			
BUOY 050°	UPPER END	2 1/2"	15"	✓✓✓	✓✓✓			
GROUND LEG	MIDDLE	2 3/4"	16 1/2"	✓✓✓	✓✓✓			
NO. A-2	ENTERS BOTTOM	2 3/4"	16 1/2"	✓✓✓	✓✓✓			
BUOY 145°	UPPER END	2 1/2"	15"	✓✓✓	✓✓✓			
GROUND LEG	MIDDLE	2 3/4"	16 1/2"	✓✓✓	✓✓✓			
NO. B-1	ENTERS BOTTOM	2 3/4"	16 1/2"	✓✓✓	✓✓✓			

FOR ADDITIONAL LEGS USE OTHER SHEETS

SHEET 1 OF 3

CHENAVAC ENGCUM REPORT FP0-1-84(17), "DIEGO GARCIA FLEET MOORING

UNDERWATER INSPECTION REPORT."

MOORING NO.: 85 CLASS/CHRGD BOWL/STEER LOCATION: DIEGO GARCIA LAT 27°17'37.09"S LONG 72°28'35.06"E
SPECIAL
BUOY TYPE: Non-Rise (F/F/PHONE) ANCHOR SIZE/TYPE: 100K PEA WATER DEPTH: 90' VISIBILITY: 15'
LEGS: 150K PEA BOTTOM TYPE: CLAY w/ SILT

DATE: 16 MAY 84 ENGINEER-IN-CHARGE: J. H. LAUGHLIN DIVISION: UCT TWO

FOR ADDITIONAL EGGS USE OTHER SHEETS

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UNIFORM INSPECTION REPORT

MOORING NO.: 85

CLASS: CARGO BOW/STEC LOCATION: Diego Garcia SPEC: 14

BUOY TYPE Non-Riser (TELEPHONE)

ANCHOR SIZE/TYPE: BACKSTAY 100K PRAWATER DEPTH: 85' VISIBILITY: 15' BOTTOM TYPE: SILT

DATE: 16 MAY 84

ENGINEER IN CHARGE: J. H. LAUGHLIN DIVERS: DET TWO

FOR ADDITIONAL LEGS USE OTHER SHEETS

3 OF 3

CIE SNAVACENGCOM REPORT FP0-1-84(17). "DIEGO GARCIA FLEET MOORING

UNDERWATER INSPECTION REPORT

MOORING 9
BUOY 9N

Buoy

This is a non-riser buoy with a 16-foot diameter. Its freeboard measures 27 and 33 inches. A 5-foot section of the upper wooden fender is loose, and the below water hull is covered with about a half inch of marine growth. Two detachable links and two pear links in the top jewelry measured between 80 and 90 percent and less than 80 percent respectively.

Anchor Chain Subassembly

Single and double link measurements of this chain were all greater than 90 percent of the original wire diameter.

Cathodic Protection System (CPS)

Approximately 1 inch of previously installed anodes have been depleted. The continuity cable appears to be in satisfactory condition. One anode was installed on or near the wire rope anchor pendant. CPS readings were between -.78 and -.985 volts. The CPS appears to be working effectively.

Conclusions/Recommendations

Because the top jewelry measured less than 80 percent, the use of this mooring should be restricted until the top jewelry is replaced. The buoy needs to be overhauled during the next maintenance period.

CHESNAVFACENGCOM REPORT FPO-1-84(17), "DIEGO GARCIA FLEET MOURING
UNDERWATER INSPECTION REPORT."

SPECIAL
 MOORING NO.: 9N CLASS: CHARGED BOW/STEER LOCATION: DIEGO GARCIA LAT: 07 17 44.83' LONG: 72 17 36.38' E
 LEGS: 150K PEA
 BUOY TYPE: four R, see field phase ANCHOR SIZE/TYPE: BACKSTAY 100K PEA WATER DEPTH: 98' VISIBILITY: 15' BOTTOM TYPE: LIGHT SILT OVER CORAL
 DATE: 20 MAY 84 ENGINEER IN CHARGE: J. H. CLAUSSEN DIVERS: VCT TWO

COMPONENTS	GAUGE SIZE	CONDITION						DEPTH	COMMENTS
		SINGLE LINK X	LINK LENGTH	80+	80-	80+	80-		
BUOY 16' DIAMETER	4"	✓✓							FEEDBOARD 27" / 33" AWESOME SECTION
STAINLESS EYES (2)	4"	✓✓							OF UPPER FEEDER IS LOOSE, 1/2"
DETACHABLE LINKS (2)	3 1/4"	✓✓							MARINE GROWTH ON BUOY BOTTOM.
PIPE LINKS (2)	2 1/2"	✓✓							CUT AWAY LINES AND CABLES FROM
BUOY									BUOY TOP JEWELRY. TWO DETACHABLE
									HARKEED 3 1/2" BUT MEASURED 3 3/4"
RISER	NEAR BUOY								
	MIDDLE								
A/A	NEAR GRD RG								
	GROUND RING N/A								
A/A 16 255	UPPER END	2 1/2"	16"	✓✓✓		✓✓✓			CHAIN HITS BOTTOM AT 98' THE END
	GROUND			✓✓✓		✓✓✓			GOES UPHILL TO 70' WHERE ANODE IS
	LEG	MIDDLE		✓✓✓		✓✓✓			98'
	NO A-1	ENTERS BOTTOM		✓✓✓		✓✓✓			ANODE CONNECTED AT WIRE TO WIRE
A/A 0% LEG	UPPER END			✓✓✓		✓✓✓			CONTINUITY WIRE OK
	GROUND	MIDDLE		✓✓✓		✓✓✓			98' ANODE CONNECTED AT WIRE TO WIRE.
	LEG	NO. A-2	ENTERS BOTTOM	✓✓✓		✓✓✓			ONE ANODES LOOK GOOD
	NO. B-1	ENTERS BOTTOM	✓✓✓	✓✓✓		✓✓✓			ANODE CONNECTED AT WIRE TO WIRE

FOR ADDITIONAL LEGS USE OTHER SHEETS

SHEET 1 OF 3

CHESNAVACENGCOM REPORT FPO-1-84(17). "DIEGO GARCIA FLEET MOORING
 UNDERWATER INSPECTION REPORT."

MOORING NO.: 9N CLASS: DEGO BAWIER LOCATION: DEGO GARCIA LAT. 07°17'49.85" LONG. 122°36'38"E
 LEGS 150K PEA ANCHOR SIZE/TYPE BACKSTAY 100K PEA WATER DEPTH: 100' VISIBILITY: 15' BOTTOM TYPE: LIGHT SILT
 BUOY TYPE FLA. 150K PEA DIVERS: UCT Two
 DATE: 20/1/84 ENGINEER IN CHARGE: J. H. CHAPMAN/H/H

DATE: 20 MAY 84 ENGINEER-IN-CHARGE: J. H. CLAD & H. J. DIVERS: UCT TWO

FOR ADDITIONAL LEGS USE OTHER SHEETS

UNDERWATER INSPECTION REPORT "

SHEET 2 OF 3

MOORING NO.: 9N CLASS: CARGO BOW/STEEL LOCATION: DIEGO GARCIA LAT 012°44'45"S LONG: 22°23'36.38"E
 BUOY TYPE: BUOY RISE (TELEPHONE) ANCHOR SIZE/TYPE: BUKSTAY 100K WATER DEPTH: 106' VISIBILITY: 1.5' BOTTOM TYPE: LIGHT SILT OVER CORAL
 DATE: 20 MAY 84 ENGINEER-IN-CHARGE: J. H. LAUGHLIN DIVERS: UCT TWO

COMPONENTS	GAUGE SIZE	CONDITION				DEPTH	COMMENTS
		LINK LENGTH	SINGLE LINK X	DOUBLE LINK X	80+		
		90+	80+	80-	80+	80-	
BUOY HARDWARE							
RISER	NEAR BUOY						
	MIDDLE						
SEE SHEET 1 OF 3	NEAR GRD RG						
BUOY HARDWARE	GROUND RING	N/A					
RISER	UPPER END	2"	✓✓	✓✓			
	MIDDLE		✓✓	✓✓			
BUKSTAY NO. D	ENTERS BOTTOM		✓✓	✓✓			
BUKSTAY	UPPER END	12"	✓✓	✓✓			
GROUND LEG	MIDDLE		✓✓	✓✓			
NO. D	ENTERS BOTTOM		✓✓	✓✓			
BUKSTAY	UPPER END						
GROUND LEG	MIDDLE						
NO. B	ENTERS BOTTOM						
BUKSTAY	UPPER END						
GROUND LEG	MIDDLE						
NO. C	ENTERS BOTTOM						

FOR ADDITIONAL LEGS USE OTHER SHEETS

SHEET 3 OF 3

CHIEFSNAVFACEENGCOM REPORT FP0-1-84(17), "DIEGO GARCIA FLEET MOORING",
 UNDERWATER INSPECTION REPORT."

MOORING 9
BUOY 9S

Buoy

This is a non-riser buoy with a 16-foot diameter and a freeboard of about 23 inches. The top deck has severe rusting (as much as 1/2-inch deep) and the manhole cover bolts have been reduced by 1/4-inch due to rusting. The top jewelry is badly corroded with some measurements less than 80 percent of its original wire diameter. The chafing strip shows evidence of rubbing wear. About 21 feet of the upper fender is missing and the plug for a 3-inch-diameter pipe vent on the upper deck of the buoy is missing.

Anchor Chain Subassembly

Some links of subassemblies B-2 and C-2 measured between 80 and 90 percent of original wire diameters. The remaining subassemblies measured greater than 90 percent.

Cathodic Protection System (CPS)

The continuity wires appear to be intact. An anode was installed on or near each wire rope anchor pendant. A low CPS reading (-.404 volts) was noted near the lower swivel in anchor chain subassembly C-2. The remaining readings were between -.905 and -.994 volts and show the CPS to be working effectively.

Conclusions/Recommendations

Because the top jewelry measured less than 80 percent, the use of this mooring should be restricted until this top jewelry is replaced. A plug for the 3-inch pipe on top of the buoy should be acquired and installed as soon as practical. In addition, due to anchor chain subassembly measurements between

CHESNAVFACENGCOM REPORT FPO-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

80 and 90 percent of original wire diameters, this mooring must be downgraded and its holding capacity reduced to 125,000 pounds. The buoy should be overhauled during the next maintenance period.

CHESNAVFACENGCOM REPORT FPO-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING NO.: 95 CLASS Diego Bay/STERU LOCATION: DIEGO GARCIA LAT 07°17'50.45" S LONG: 72°27'40.10" E
 BUOY TYPE: Non-Rigged (stainless) ANCHOR SIZE/TYPE: BACKSTAY 100K PEA WATER DEPTH: 103' VISIBILITY: 10' BOTTOM TYPE: SILT OVER CORAL
 DATE: 18 MAY 84 ENGINEER IN-CHARGE: J. M'LAUGH LIN DIVERS: VCT TWO

COMPONENTS	GAUGE SIZE	LINK LENGTH	CONDITION			DEPTH	COMMENTS
			SINGLE LINK %	DOUBLE LINK %	DEPTH		
BUOY 16' DIAMETER	4"	✓					FREEBOARD 24 1/2". AN 8 FT ² AREA OF TOP DECK HAS SEVERE RUST (1/4")
SWIVEL EYES (2)	4"	✓✓					A 2 FT ² SECTION HAS 1/2" DEEP RUST.
DETACHABLE LINKS(1)	3"						MANHOLE BOLTS REDUCED BY 1/4". ALL
BUOY SPIDER PLATES(2)	3"	✓✓					JEWELRY BADLY CORRODED (ASHMUCH
PEAP LINKS (4)	1 3/4"	✓✓✓✓					AS 5/8"). CHAINING STRIP HAS SOME
RISER	NEAR BUOY						RUBBING WEAR. 21' OF UPPER
	MIDDLE						FENDER MISSING. 3" PIPE PLUG
	NEAR GRD RG						MISSING.
GROUND RING	NEA						
	UPPER END	2 1/2"	✓✓✓				
	MIDDLE	16 1/2"	✓✓✓				
BEG 060° GROUND LEG NO. A-1	NO. A-1	ENTERS BOTTOM	✓✓✓			103'	SWIVEL 30' AFTER CHAIN HITS BOTTOM. ANODE
	UPPER END	↓	✓✓✓				CONNECTED AT CHAIN TO WIRE
	MIDDLE	15"	✓✓✓				
BEG 070° GROUND LEG NO. A-2	NO. A-2	ENTERS BOTTOM	✓✓✓				
	UPPER END	15"	✓✓✓				102' ANODE INSTALLED ON WIRE
	MIDDLE	16 1/2"	✓✓✓				CONTINUITY WIRE STENTS BEFORE EQUALIZED
BEG 153° GROUND LEG NO. B-1	NO. B-1	ENTERS BOTTOM	✓✓✓				C/WIRE, CHAIN, ANODES GOOD
	UPPER END	↓	✓✓✓				
	MIDDLE		✓✓✓				97' ANODE CONNECTED AT WIRE TO WIRE

FOR ADDITIONAL LEGS USE OTHER SHEETS

CHESNAVFAENGCOM REPORT FP0-1-84(17), "DIEGO GARCIA FLEET MOORING
 UNDERWATER INSPECTION REPORT."

SHEET 1 OF 3

MOORING NO.: 95 CLASS: CARGO BUOY LOCATION: DIEGO GARCIA LAT 17°50'45.5" LONG 72°27'40.20"E
 BUOY TYPE: Non-Rigid Steel BUOY ANCHOR SIZE/TYPE: 150K PEA BUCKSTAY 100K PEA WATER DEPTH: 103' VISIBILITY: 10' BOTTOM TYPE: SILT NEED CORAL
 DATE: 18 MAY 89 ENGINEER IN CHARGE: J. MC LAUGHLIN DIVERS: DET TWO

COMPONENTS	GAUGE SIZE	CONDITION						DEPTH	COMMENTS
		LINK LENGTH	90+	80+	80-	90+	80+		
SEE SHEET <u>1 OF 3</u>									
NEAR BUOY									
RISER									
MIDDLE									
<u>N/A</u>	NEAR GRD RG								
GROUND RING	<u>N/A</u>								
<u>BUK 159</u>	UPPER END	2 $\frac{1}{2}$ "	15"	VVV	VVV	VVV	VVV	CONTINUITY WIRE STARTS AT 60'	
GROUND LEG NO. B-2	MIDDLE	2 $\frac{3}{4}$ "	16 $\frac{1}{4}$ "	VVV	VVV	VVV	VVV	STAINY LOOKS ON BOTTOM. JUMPS TOGETHER	
	ENTERS BOTTOM	2 $\frac{1}{2}$ "	15"	V	V	V	V	97' ANODE CONNECTED AT WIRE TO WIRE	
<u>BUK 223</u>	UPPER END	2 $\frac{1}{2}$ "	15"	VVV	VVV	VVV	VVV	CONTINUITY WIRE/CLUMPS OK.	
GROUND LEG NO. C-1	MIDDLE	2 $\frac{3}{4}$ "	16 $\frac{1}{4}$ "	VVV	VVV	VVV	VVV	103' ANODE CONNECTED TO WIRE.	
	ENTERS BOTTOM	2 $\frac{1}{2}$ "	15"	VVV	VVV	VVV	VVV	LOW CPS READING ABOVE BOTTOM SWIVEL	
<u>BUK 335</u>	UPPER END	2 $\frac{1}{2}$ "	15"	V	V	V	V	LOOSE CHAIN ON BOTTOM	
GROUND LEG NO. C-2	MIDDLE	2 $\frac{3}{4}$ "	16 $\frac{1}{4}$ "	VV	VV	VV	VV	100' ANODE CONNECTED CHAIN TO WIRE	
	ENTERS BOTTOM	2 $\frac{3}{4}$ "	16 $\frac{1}{4}$ "	VVV	VVV	VVV	VVV		

FOR ADDITIONAL LEGS USE OTHER SHEETS

CHESNAVFAACENCOM REPORT FP0-1-84(17), "DIEGO GARCIA FLEET MOORING
 UNDERWATER INSPECTION REPORT."

SHEET 2 OF 3

MOORING NO.: 95 CLASS: CARGO Buoy LOCATION: Diego Garcia LAT 071°50'.45" LONG: 71°27'42.20"E
BUOY TYPE: TELEGRAM ANCHOR SIZE/TYPE: Blackstar look peak WATER DEPTH: 106' VISIBILITY: 15'
DATE: 18 MAY 84 ENGINEER-IN-CHARGE: J. M LAUGHLIN DIVERS: UCT TWO
SPECIAL COMMENTS: Bottom type: Silicatee Coated

FOR ADDITIONAL LEGS USE OTHER SHEETS

CHESSNAVFACENGCOM REPORT FPO-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

SHEET 3 OF 3

A.3 TENDER FREE SWINGING MOORING

Fleet Mooring 10 is the only Tender free swinging mooring installed at Diego Garcia. This mooring consists of a single 16-foot telephone buoy, four 2-3/4-inch equalizers attached to the buoy padeyes and four ground leg pairs. Each leg of a leg pair consists of 3 1/2 shots of chain, 25,000 pounds of sinkers, 170 feet of 2 1/4-inch wire rope, and a 150 KIP propellant embedment anchor. The design of this mooring is identical to that of each of the Cargo Bow/Stern buoy systems with the exception that this mooring has a fourth leg pair instead of a backstay leg. Figure A-3 is an isometric drawing of this mooring.

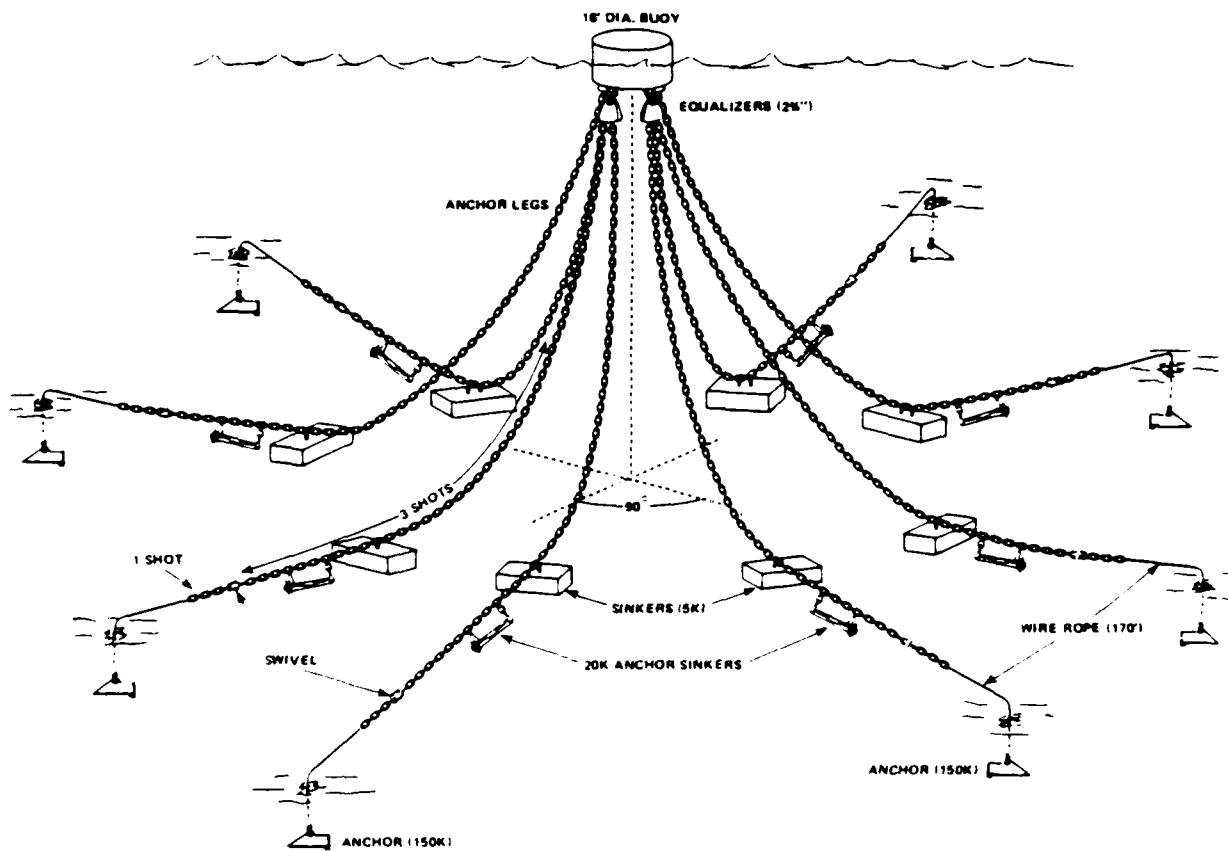


FIGURE A-3. TENDER FREE SWINGING MOORING

CHESNAVFACENGCOM REPORT FPO-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING 10

Buoy

This is a 16-foot-diameter non-riser type buoy with a freeboard of 25 to 28 inches. About 25 feet of the top fender are missing and another 15 feet are damaged. The top deck has medium rust blisters and the manhole hatch cover and bolts are severely rusted. Two detachable links in the top jewelry were measured to be between 80 and 90 percent of original diameter while two pear links measured less than 80 percent.

Anchor Chain Subassembly

The four chain equalizers are in good condition but show no evidence of chain movement. All single- and double-link measurements were greater than 90 percent of original wire diameter. All subassemblies have loose chain lying on the bottom. There is a loop in subassembly C-2.

Cathodic Protection System (CPS)

All continuity cables appear to be intact. No CPS readings were taken.

Conclusions/Recommendations

This mooring is scheduled to be removed from service in the near future. Because the top jewelry measured less than 80 percent, the use of this mooring should be restricted until the top jewelry is replaced or the mooring removed.

CHESNAVFACENGCOM REPORT FPO-1-84(17), "DIEGO GARCIA FLEET MOURING
UNDERWATER INSPECTION REPORT."

MOORING NO.: 10 CLASS: FREE SWING LOCATION: DIEGO GARCIA LAT 0° 12' 05.0" LONG 72° 15' 29.96" E
 BUOY TYPE: Riser (TELEPHONE) ANCHOR SIZE/TYPE: 150 K PEA WATER DEPTH: 72' VISIBILITY: 15' BOTTOM TYPE: CORAL

DATE: 25 MAY 84 ENGINEER-IN-CHARGE: J. MC LAUGHLIN DIVERS: OCT TWO / NSF (Harbor Ops)

COMPONENTS	GAUGE SIZE	LINK LENGTH	CONDITION			DEPTH	COMMENTS
			SINGLE LINK %	DOUBLE LINK %	DEPTH		
BODY 16 DIAMETER							
SHOVEL EYES (2)	3 3/4"	V/V					FREEBOARD 18" / 25" TOP CHAFES
DETACHABLE LINKS (2)	3 1/2"	V/V					STRAPS OK. 25' OF FENDER
BUOY HARDWARE							MISSING. ANOTHER IS DAMAGED.
FAIR LINKS (2)	2 1/4"	V/V					MEDIUM TOP DECK RUST BLISTERS
							MANHOLE BOLTS AND HATCH SEVERELY
NEAR BUOY							RUSTED.
RISER							
MIDDLE							
A							
GROUND RING 1/A							
UPPER END	2 1/4"	15"	V/V	V/V	V/V		
GROUND MIDDLE	2 3/4"	16 1/2"	V/V	V/V	V/V		
NO. A-1 ENTERS BOTTOM	2 3/4"	16 1/2"	V/V	V/V	V/V		
UPPER END	2 1/2"	15"	V/V	V/V	V/V		ALL FOUR (4) EQUALIZERS OK, BUT
GROUND LEG MIDDLE	2 3/4"	16 1/2"	V/V	V/V	V/V		NO EVIDENCE OF MOVEMENT.
NO. A-1 ENTERS BOTTOM	2 3/4"	16 1/2"	V/V	V/V	V/V		92' LOOSE CHAIN ON BOTTOM
UPPER END	2 1/2"	15"	V/V	V/V	V/V		
GROUND LEG MIDDLE	2 3/4"	16 1/2"	V/V	V/V	V/V		
NO. A-2 ENTERS BOTTOM	2 3/4"	16 1/2"	V/V	V/V	V/V		
UPPER END	2 1/2"	15"	V/V	V/V	V/V		
GROUND LEG MIDDLE	2 3/4"	16 1/2"	V/V	V/V	V/V		
NO. B-1 ENTERS BOTTOM	2 3/4"	16 1/2"	V/V	V/V	V/V		

FOR ADDITIONAL LEGS USE OTHER SHEETS

SHEET 1 OF 3

CHESSNAV/FACENGCOM REPORT FPO-1-84(17), "DIEGO GARCIA FLEET MOORING
 UNDERWATER INSPECTION REPORT."

MOORING NO.: 10 CLASS: FREE SWING LOCATION: Diego Garcia LAT 07°19'05.60"S LONG: 71°25'29.4"E
 BUOY TYPE: Free RISE: Free ANCHOR SIZE/TYPE: 150K PEA WATER DEPTH: 96' VISIBILITY: 15' BOTTOM TYPE: CORAL
 DATE: 25 MAY 84 ENGINEER IN-CHARGE: J H LAUGHLIN DIVERS: LT TWO / USF (HARBOE OPS)

COMPONENTS	GAUGE SIZE	CONDITION						DEPTH	COMMENTS
		LINK LENGTH	SINGLE LINK %	DOUBLE LINK %	80+	80-	80+	80-	
BUOY HARDWARE									
NEAR BUOY									
MIDDLE									
NEAR GRD RG									
GROUND RING <u>A</u>									
UPPER END	<u>2 1/2"</u>	<u>15"</u>	<u>vvv</u>	<u>vvv</u>	<u>vvv</u>	<u>vvv</u>	<u>vvv</u>	<u>vvv</u>	
MIDDLE	<u>2 3/4"</u>	<u>16 1/2"</u>	<u>vvv</u>	<u>vvv</u>	<u>vvv</u>	<u>vvv</u>	<u>vvv</u>	<u>vvv</u>	
NO. B-2 ENTERS BOTTOM	<u>2 4/4"</u>	<u>16 1/2"</u>	<u>vvv</u>	<u>vvv</u>	<u>vvv</u>	<u>vvv</u>	<u>vvv</u>	<u>vvv</u>	<u>96' WIRE ROPE / PENDANT OK</u>
240° GROUND LEG NO. C-1	<u>2 1/3"</u>	<u>15"</u>	<u>vvv</u>	<u>vvv</u>	<u>vvv</u>	<u>vvv</u>	<u>vvv</u>	<u>vvv</u>	<u>Loose in chain leg. Loose chain on bottom. Last shot marked.</u>
253° GROUND LEG NO. C-2									<u>90' bottom.</u>
ENTERS BOTTOM									<u>Loose chain on bottom</u>

FOR ADDITIONAL LEGS USE OTHER SHEETS

CHESNAVFACEENGCOM REPORT FPO-1-84(17). "DIEGO GARCIA FLEET MOORING
 UNDERWATER INSPECTION REPORT."

SHEET 2 OF 3

MOORING NO.: 10 CLASS: FREE SWING LOCATION: Diego Garcia LAT 07 17.65' S LONG 72 25.29' E
 BUOY TYPE: NO Riser ANCHOR SIZE/TYPE: 150K PEA WATER DEPTH: 90' VISIBILITY: 15' BOTTOM TYPE: CORAL
 DATE: 25 MAY 84 ENGINEER IN-CHARGE: J. H. LAUGHLIN DIVERS: UC T TWO / USF (HABER OPS)

COMPONENTS	GAUGE SIZE	CONDITION						DEPTH	COMMENTS
		LINK LENGTH	90+	80+	80-	90+	80+		
<u>SEE SHEET 1 OF 3</u>									
NEAR BUOY									
MIDDLE									
NEAR GRD RG									
GROUND RING <u>N/A</u>									
<u>BUOY HARDWARE</u>									
<u>BUOY 330°</u>									
GROUND LEG NO. D-1	UPPER END	2 1/2"	15"	✓✓✓	✓✓✓	✓✓✓	✓✓✓		
MIDDLE	2 1/2"	15"	✓✓✓	✓✓✓	✓✓✓	✓✓✓	✓✓✓		
ENTERS BOTTOM	2 3/4"	16 1/2"	✓✓✓	✓✓✓	✓✓✓	✓✓✓	✓✓✓	90'	CLUMPS AND SWIVEL OK
GROUND LEG NO. D-2	UPPER END	2 1/2"	15"	✓✓✓	✓✓✓	✓✓✓	✓✓✓		
MIDDLE	2 1/2"	15"	✓✓✓	✓✓✓	✓✓✓	✓✓✓	✓✓✓		
ENTERS BOTTOM	2 3/4"	16 1/2"	✓✓✓	✓✓✓	✓✓✓	✓✓✓	✓✓✓	90'	ROPE AND FLOAT ON LAST SHOT
GROUND LEG NO.	UPPER END								
MIDDLE									
ENTERS BOTTOM									

FOR ADDITIONAL LEGS USE OTHER SHEETS

SHEET 3 OF 3

CHESNAVACENGCOM REPORT FPU-1-84(17), "DIEGO GARCIA FLEET MOORING
 UNDERWATER INSPECTION REPORT."

A.4 TENDER BOW/STERN MOORING

The Tender bow/stern mooring consists of four buoy systems (Buoy 11NE, 11SE, 11SW, and 11NW). Each buoy system consists of a non-riser buoy and a large (3 1/4") equalizer attached to one of the buoy's padeyes. A shot of 3-1/4-inch chain passes through this equalizer, with a 2 3/4-inch equalizer attached to each end of the chain. A ground leg pair passes through each of these equalizers. Each leg of a leg pair contains 3 1/2-shots of chain, 25,000 pounds of sinkers, 170 feet of 2 1/4-inch wire rope, and a 150 KIP embedment anchor. In addition, each buoy has a two-shot backstay leg attached to the padeye opposite the one connected to the larger equalizer. The lower three shots of each half of a leg pair and the backstay leg are cathodically protected. Figure A-4 is an isometric view of each of the four buoy systems comprising this mooring.

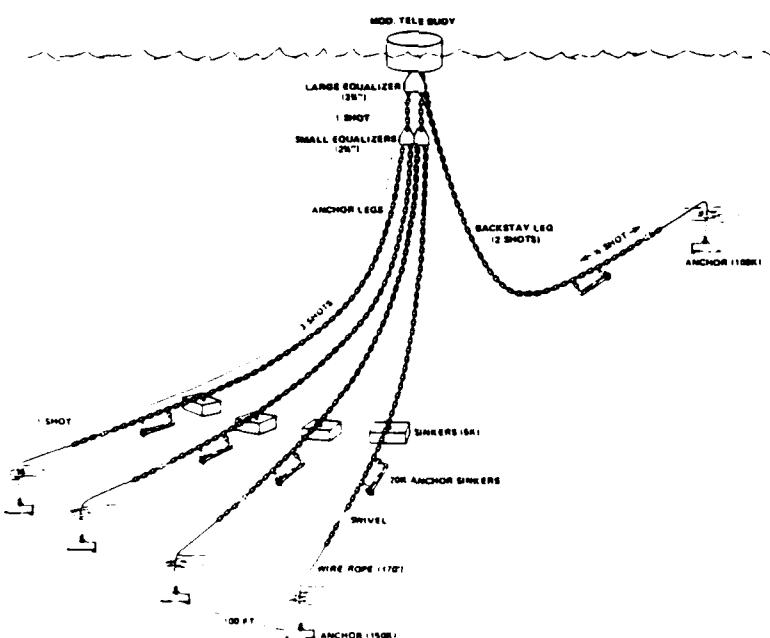


FIGURE A-4. TENDER BOW/STERN MOORING

CHESNAVFACENGCOM REPORT FPO-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING II
BUOY LINE

Buoy

This is a 16-foot-diameter modified non-riser type buoy. The top deck is rust covered and the four shackles in the top jewelry are corroded to between 80 and 90 percent of their original wire diameter.

Anchor Chain Subassembly

This chain is in satisfactory condition. All single- and double-link measurements taken were greater than 90 percent of the original 2 3/4-inch wire diameter.

Cathodic Protection System (CPS)

The wire rope continuity cables are intact and the previously installed anodes have eroded about three-fourths of an inch from their original size. The CPS appears to be working effectively.

Conclusions/Recommendations

This buoy system is scheduled for removal from service in the near future. However, if it is to be utilized prior to removal, the worn top jewelry should be replaced.

CHESNAVFACENGCOM REPORT FPU-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING NO: 11 NE CLASS: BOW/STERNA LOCATION: DIEGO GARCIA

BUOY TYPE/HOD: BUOY-PISSER ANCHOR SIZE/TYPE: 150K PEA WATER DEPTH: 94' VISIBILITY: 15' BOTTOM TYPE: CORAL

DATE: 25 MAY 84 ENGINEER IN-CHARGE: J. A. LAUGHLIN DIVERS: UCT TWO

COMPONENTS	GAUGE SIZE	CONDITION						DEPTH	COMMENTS
		LINK LENGTH	SINGLE LINK %	DOUBLE LINK %	LINK %	DEPTH			
BUOY (1/8" DIAMETER) BUOY HARDWARE	4"								MODIFIED NAV-PISSER. MEDIUM RUST ON TOP DECK. FOUR 4" SHACKLES IN TOP JEWELRY BUOY TO 80-90 PERCENT OF ORIG. SIZE.
RISER NEAR BUOY									
MIDDLE									
NEAR GRD RG									
GROUND RING <u>N/A</u>									
GROUND LEG NO. A-1	2 3/4"	16 1/2"	✓✓✓	✓✓✓	✓✓✓				AUDED DOWN 1/2" TO 3 1/4" SOME CHAIN IN TENSION.
MIDDLE									
ENTERS BOTTOM									
GROUND LEG NO. A-2	2 3/4"	16 1/2"	✓✓✓	✓✓✓	✓✓✓				94' LOOSE CHAIN ON BOTTOM
MIDDLE									
ENTERS BOTTOM									
GROUND LEG NO. B-1	2 3/4"	16 1/2"	✓✓✓	✓✓✓	✓✓✓				90' LOT OF LOOSE CHAIN ON BOTTOM
MIDDLE									
ENTERS BOTTOM									

FOR ADDITIONAL LEGS USE OTHER SHEETS

SHEET 1 OF 2

CHE SNAV/ACENGCOM REPORT FPO-1-84(17), "DIEGO GARCIA FLEET MOORING

UNDERWATER INSPECTION REPORT."

MOORING NO.: 11NE CLASS: BOW/STERN LOCATION: Diego Garcia LAT: 09° 44' 20" S LONG: 72° 24' 56" E
BUOY TYPE: HPD. Nav. B-66 ANCHOR SIZE/TYPE: BACKSTAY look ~~PEA~~ WATER DEPTH: 98' VISIBILITY: 15' BOTTOM TYPE: Corall
DATE: 25 MAY 84 ENGINEER IN CHARGE: J. M. LAUGHLIN DIVERS: OCT TWO

FOR ADDITIONAL LEGS USE OTHER SHEETS

CHESNAVFACENGCOM REPORT FPU-1-84(17), "DIEGO GARCIA FLEET MUORING
UNDERWATER INSPECTION REPORT"

SHEET 2 OF 2

MOORING 11

BUOY 11NW

Buoy

This is a 16-foot-diameter modified non-riser type buoy. The top deck is rust covered and the four shackles in the top jewelry are corroded to between 80 and 90 percent of their original wire diameter.

Anchor Chain Subassembly

This chain is in satisfactory condition. All single- and double-link measurements taken were greater than 90 percent of the original 2 3/4 inch wire diameter.

Cathodic Protection System (CPS)

The wire rope continuity cables are intact and the previously installed anodes have eroded about three-fourths of an inch from their original size. The CPS appears to be working effectively.

Conclusions/Recommendations

This buoy system is scheduled for removal from service in the near future. However, if it is to be utilized prior to removal, the worn top jewelry should be replaced.

CHESNAVFACENGCOM REPORT FPU-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING NO.: 11 NW CLASS: BOW / STEAM LOCATION: DIEGO GARCIA TENDER LAT: 07°16'48.14"S LONG: 72°24'57.65"E

CLASS: Bow / STEEN LOCATION: Diego Garcia

LA 18110 10.11.3 LONG/2 21 31.83 E

BUOY TYPE: Mod. Non-Riser ANCHOR SIZE/TYPE: 150K PEA WATER DEPTH: 92' VISIBILITY: 10-15' BOTTOM TYPE: CORAL

DATE: 25 MAY 84 ENGINEER-IN-CHARGE: J. M CLAUGHLIN DIVERS: UCT TWO

111

COMPONENTS	GAUGE SIZE	CONDITION						DEPTH	COMMENTS
		LINK LENGTH	90+	80+	80 -	90+	80+		
BUOY (16' DIAMETER)									
SHACKLES (4)	4"								MODIFIED NOW - RISER. MEDIUM RUST ON TOP DECK. SHACKLES IN TOP JEWELRY RUSTED TO 80 - 90 PERCENT OF ORIG. SIZE.
BUOY HARDWARE									
NEAR BUOY									
RISER									
NA									
MIDDLE									
NEAR GRD RG									
ROUND RING	NA								
GROUND LEG NO. A-1	UPPER END	2 $\frac{3}{4}$ " 16 $\frac{1}{2}$ " SW				✓✓✓			LEG A EQUALIZER LOWER THAN LEG B EQUALIZER.
MIDDLE	MIDDLE					✓✓✓			
ENTERS BOTTOM	ENTERS BOTTOM					✓✓✓			
GROUND LEG NO. A-2	UPPER END					✓✓✓			
MIDDLE	MIDDLE					✓✓✓			
ENTERS BOTTOM	ENTERS BOTTOM					✓✓✓			
GROUND LEG NO. B-1	UPPER END					✓✓✓			LEG B EQUALIZER HIGHER THAN LEG A EQUALIZER.
MIDDLE	MIDDLE					✓✓✓			
ENTERS BOTTOM	ENTERS BOTTOM					✓✓✓			

FOR ADDITIONAL LEGS USE OTHER SHEETS

SHEET 1 OF 2

OM REPORT FP0-1-84(11), "DIEGO GARCIA FLEET MOORING

UNDERWATER INSPECTION REPORT

MOORING NO.: 11 NW CLASS: BOW/STERN LOCATION: DIEGO GARCIA TENDER LAT 07° 14' 48.145" LONG 72° 24' 52.655"

LAURENCE BENNETT

LETS 150K PEA

BUOY TYPE: Mod. Non-raise & anchor size/type: 6x25 STAY LOOK: 9' RED WATER DEPTH: 9' VISIBILITY: 10'-15' BOTTOM TYPE: COP AL

DATE: 25 MAY 84 ENGINEER IN CHARGE: J. M. CLAUGHLIN

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FOR ADDITIONAL EGGS USE OTHER SHEETS

UNDETERMINED REPORT NO. 101-0111, DATED JUNE 1, 1944

SHEET 2 OF 2

MOORING 11
BUOY 11SE

Buoy

This is a 16-foot-diameter modified non-riser type buoy. The top deck is rust-covered and the four shackles in the top jewelry were measured to be between 80 and 90 percent of their original wire diameter.

Anchor Chain Subassembly

This chain is in satisfactory condition. All single- and double-link measurements were greater than 90 percent of the original 2 3/4-inch wire diameter.

Cathodic Protection System (CPS)

The wire rope continuity cables are intact and the previously installed anodes have eroded about three-fourths of an inch from their original size. The CPS appears to be working effectively.

Conclusions/Recommendations

This buoy system is scheduled for removal from service in the near future. However, if it is to be utilized prior to removal, the worn top jewelry should be replaced.

CHESNAVFACENGCOM REPORT FPU-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING NO.: 115E CLASS: Bow STEER: TENDER LOCATION: DIEGO GRECIA LAT $10^{\circ} 47.05' S$ LONG $72^{\circ} 84' 83'' E$

LUNG AND LIVER

TEENDER
W STEEN LOCATION: DIEGO GRECIA

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BUOY TYPE: HOOP, ABV-RISE, ANCHOR SIZE/TYPE: 150K PEA WATER DEPTH: 92' VISIBILITY: 15/15 BOTTOM TYPE: COBBL

DATE: 24 MAY 84 ENGINEER IN CHARGE: J. H. CLAUGHLIN DIVERS: UCT TWO

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FOR ADDITIONAL LEGS USE OTHER SHEETS

SHEET 1 OF 2

REPORT FP0-1-84(17), "DIEGO GARCIA FLEET MUURING

MOORING NO.: 115E CLASS: Bow STEEN LOCATION: DIEGO GARCIA

EEC 150 x 150

LAT: 016°47'05" LONG: 72°24'50.83"E

BUOY TYPE Mod. New-Rise 2 ANCHOR SIZE/TYPE BACKSTAY 100K PEA WATER DEPTH: 92' VISIBILITY: 15' BOTTOM TYPE: Coarse L

DATE: 24 MAY 84 ENGINEER IN CHARGE: J. H. LAUGHLIN DIVERS: UCT TWO

COMPONENTS	GAUGE SIZE	CONDITION						DEPTH	COMMENTS
		LINK LENGTH	SINGLE LINK %	DOUBLE LINK %	DEPTH	80+	90+		
<u>SEE SHEET 1 OF 2</u>									
RISER	NEAR BUOY								
MIDDLE	MIDDLE								
UPA	NEAR GRD RG								
GROUND RING	UPPER END	2 1/2"	15"	✓✓✓	✓✓✓				
GROUND LEG NO. 6-2	MIDDLE	2 1/2"	15"	✓✓✓	✓✓✓				
	ENTERS BOTTOM	2 1/4"	16 1/2"	✓✓✓	✓✓✓				
GROUND LEG NO.	UPPER END	2"	12"	✓✓✓	✓✓✓				
BACKSTAY	MIDDLE			✓✓✓	✓✓✓				
	ENTERS BOTTOM			✓✓✓	✓✓✓				
GROUND LEG NO.	UPPER END								
	MIDDLE								
	ENTERS BOTTOM								

FOR ADDITIONAL LEGS USE OTHER SHEETS

CHESSNAVFACEENGCOM REPORT FP0-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

SHEET 2 OF 2

MOORING 11
BUOY 11SW

Buoy

This is a 16-foot-diameter modified non-riser type buoy. The top deck is covered with medium rust and about 20 feet of one of the chafing strips has been sheared off. Four 4-inch shackles in the top jewelry are badly corroded and measured to be 3 1/2 inches or about 87 percent of their original wire diameter.

Anchor Chain Subassembly

This chain is in satisfactory condition. All single and double link measurements were greater than 90 percent of the original wire diameter. The chain used in the subassemblies is a mixture of 2 1/2- and 2 3/4-inch wire diameters.

Cathodic Protection System (CPS)

The continuity cables are intact and the previously installed anodes are in good condition. These anodes have eroded about 1/2 inch from their original size. The CPS appears to be working effectively.

Conclusions/Recommendations

This buoy system is scheduled for removal from service in the near future. However, if it is to be utilized prior to removal, the worn top jewelry should be replaced.

CHESNAVFACENGCOM REPORT FPO-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING NO: 11514 CLASS: BOW STERN LOCATION: DIEGO GARCIA LAT: 07°16'46.26"S LONG: 22°24'54.00"E
SPECIAL

LEWIS, 111

CLASS

BUOY TYPE: NON-EZ ANCHOR SIZE/TYPE: NON WATER DEPTH: 70 VISIBILITY: 13 BOTTOM TYPE: LODGE

DATE: 25 MAY 84 ENGINEER IN CHARGE: J. H. C. ABREU, M.D. DIVISION: OCTI TWO

DATE: 12-12-12 ENGINEER-IN-CHARGE:

FOR ADDITIONAL EGGS USE OTHER SHEETS

SHEET 1 OF 3

CHESSNAFACENGCOM REPORT EPO-1-84(17). "DEEG GARCIA EIEET MOORING

UNDERWATER INSPECTION REPORT "

MOORING NO.: 115W CLASS: BOW/STEER LOCATION: DIEGO GARCIA

LEG 10K PEA

BUOY TYPE MoD ANCHOR TYPE BACKSTAY BACKSTAY LENGTH: 4' 26" WATER DEPTH: 95' VISIBILITY: 15' BOTTOM TYPE: CORAL

DATE: 25 MAY 84 ENGINEER IN CHARGE: J. M. CLACKHILL DIVERS: DET TWO

COMPONENTS	GAUGE SIZE	LINK LENGTH	CONDITION			DEPTH	COMMENTS
			SINGLE LINK %	DOUBLE LINK %	80+		
<u>SEE SHEET 1 OF 2</u>							
<u>RISER</u> <u>JA</u>							
<u>NEAR BUOY</u>							
<u>MIDDLE</u>							
<u>NEAR GRD RG</u>							
<u>GROUND RING</u> <u>JA</u>							
<u>UPPER END</u>	<u>2 3/4"</u>	<u>16 1/2"</u>	<u>VVV</u>	<u>VVV</u>	<u>VVV</u>		
<u>MIDDLE</u>			<u>VVV</u>	<u>VVV</u>	<u>VVV</u>		
<u>NO. B-2</u>			<u>VVV</u>	<u>VVV</u>	<u>VVV</u>		
<u>ENTERS BOTTOM</u>			<u>VVV</u>	<u>VVV</u>	<u>VVV</u>		
<u>GROUND LEG</u> <u>NO. B-2</u>							
<u>UPPER END</u>	<u>2"</u>	<u>12"</u>	<u>VVV</u>	<u>VVV</u>	<u>VVV</u>		
<u>MIDDLE</u>			<u>VVV</u>	<u>VVV</u>	<u>VVV</u>		
<u>ENTERS BOTTOM</u>			<u>WW</u>	<u>WW</u>	<u>WW</u>		
<u>GROUND LEG</u> <u>NO. B-2</u>							
<u>UPPER END</u>							
<u>MIDDLE</u>							
<u>ENTERS BOTTOM</u>							

FOR ADDITIONAL LEGS USE OTHER SHEETS

CHESSNAVACENGCOM REPORT FP0-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

SHEET 2 OF 2

A-5
BUUY DOLPHIN MOORING SYSTEM

Each Buoy Dolphin system contains a standard peg-top buoy, modified by the addition of a skirt which gives the buoy a cylindrical shape which provides greater buoyancy. Each buoy was filled with foam.

Each of the two systems contains a riser assembly, ground ring, and five legs - a single ground leg, a ground leg pair through an equalizer, and two backstay legs attached to a spider plate. The lower end of each of the five legs is attached to a 2-inch wire rope anchor pendant leading to a 100 KIP propellant embedment anchor. See Figure A-5 for layout of the legs.

Both Buoy Dolphin systems are cathodically protected. There are two anodes attached by brackets to the bottom of each buoy and two attached to the 20K anchor clump shackled to each chain leg. Wire rope continuity cable (3/4") is weaved through each of the five legs and clamped to the chain and to the anodes on the anchor clumps.

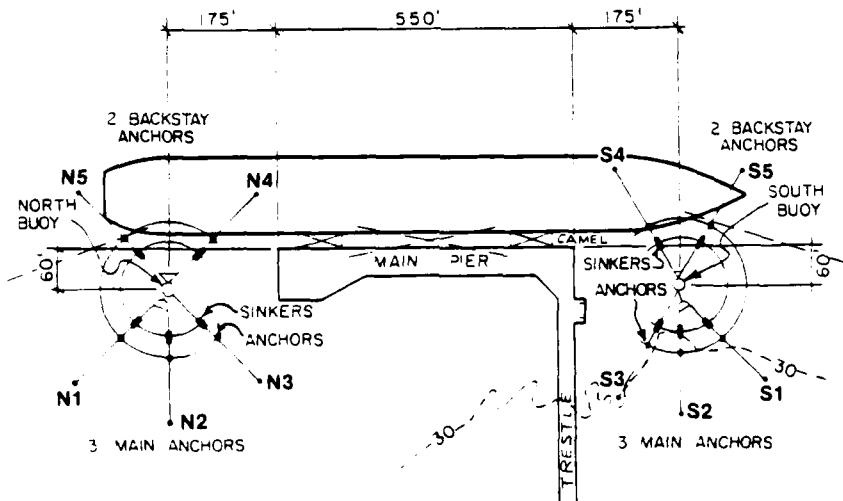


FIGURE A-5. POL PIER MOORING SITE LAYOUT

CHESNAVFACENGCOM REPORT FPU-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

BUOY POL-N

Buoy

This is a 12-foot by 9 1/2-foot modified peg-top buoy. The freeboard is 31 to 47 inches. The metal retaining bands are missing from the fenders and the chafing strips and have fallen down the riser. The hawsepope and rubbing casting are in satisfactory condition, but the buoy sides and top deck are rusted. The two shackles in the top jewelry are worn to between 80 and 90 percent of their original wire diameters.

Riser Chain Subassembly

Single- and double-link measurements were all greater than 90 percent of original wire diameter. The ground ring was located at a depth of 12 feet.

Anchor Chain Subassembly

These subassemblies consist of 2 1/4- and 2 1/2-inch chain. All chain link measurements taken were greater than 90 percent.

Cathodic Protection System (CPS)

Anodes were installed on the wire rope pendant where visible or on the last length of chain when the wire rope was buried. CPS readings were between -.785 and -1.005 volts and the system appears to be working effectively.

Conclusions/Recommendations

The buoy should be overhauled and the top jewelry replaced. Otherwise, the mooring is in satisfactory condition for continued use. The retaining band that has fallen down the riser should be removed during the next scheduled maintenance period.

CHESNAVFACENGCOM REPORT FPU-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

MOORING NO: DL-11 CLASS: Buoy DOLPHIN LOCATION: DIEGO GARCIA LAT: 11 52'
 BUOY TYPE: MOD. PEG TOP ANCHOR SIZE/TYPE: 100K PEA WATER DEPTH: 38' VISIBILITY: 3' BOTTOM TYPE: SILT SILT & COKE
 AND SAND

DATE: 8 MAY 84 ENGINEER IN CHARGE: J. McLAUGHLIN DIVERS: UCT TWO / USF (HARBOUR OPS)

COMPONENTS	GAUGE SIZE	LINK LENGTH	CONDITION			DEPTH	COMMENTS
			SINGLE LINK %	DOUBLE LINK %	DEPTH		
Buoy 12' x 9'6"							
CHAIN LINK	3 1/2"	✓					
AJL	4"	24"					
SHACKLE	2 1/2"	✓					
F-SHACKLE W/LUGS	3 1/2"	2 1/4"	✓				
NEAR BUOY	3 1/2"	21"	✓✓✓	✓✓✓			
RISER	MIDDLE	3 1/2"	21"	✓✓✓			
NEAR GRD RG	3 1/2"	21"	✓✓✓	✓✓✓			
GROUND RING	12 ID.						
BUOY 073 ^a	UPPER END	2 1/4"	13 1/2"	✓✓✓			
GROUND LEG	MIDDLE	2 1/4"	13 1/2"	✓✓✓			
NO. N-1	ENTERS BOTTOM	2 1/2"	15"	✓✓✓			
BUOY 128 ^a	UPPER END	2 1/4"	13 1/2"	✓✓✓			
GROUND LEG	MIDDLE	2 1/4"	13 1/2"	✓✓✓			
NO. N-2	ENTERS BOTTOM	2 1/2"	15"	✓✓✓			
BUOY 242 ^a	UPPER END	2 1/4"	13 1/2"	✓✓✓			
GROUND LEG	MIDDLE	2 1/4"	13 1/2"	✓✓✓			
NO. N-3	ENTERS BOTTOM	2 1/2"	15"	✓✓✓			

FOR ADDITIONAL LEGS USE OTHER SHEETS

CHESNAVFACEENGCOM REPORT FP0-1-84(17), "DIEGO GARCIA FLEET MOORING
 UNDERWATER INSPECTION REPORT."

SHEET 1 OF 2

MOORING NO.: POL-N CLASS: Buoy Dolphin LOCATION: DIEGO GARCIA LAT: 23 LONG: 55
 BUOY TYPE: Mod. Peg Top ANCHOR SIZE/TYPE: Look PEA WATER DEPTH: — VISIBILITY: 3' BOTTOM TYPE: SILT
 DATE: 15 MAY 84 ENGINEER-IN-CHARGE: J. H. LAUGHLIN RIVERS: Vec Two

COMPONENTS	GAUGE SIZE	CONDITION						COMMENTS
		LINK LENGTH	SINGLE LINK %		DOUBLE LINK %		DEPTH	
*		90+	80+	80-	90+	80+	80-	
BUOY HARDWARE	NEAR BUOY							
	MIDDLE							
	NEAR GRD RG							
GROUND RING *								
BEG 24° GROUND LEG NO. N-4	UPPER END	2 1/4"	13 1/2"	✓✓✓				
	MIDDLE	2 1/4"	13 1/2"	✓✓✓				
	ENTERS BOTTOM	2 1/2"	15"	✓✓✓				
BEG 30° GROUND LEG NO. N-5	UPPER END	2 1/4"	13 1/2"	✓✓✓				
	MIDDLE	2 1/4"	13 1/2"	✓✓✓				
	ENTERS BOTTOM	2 1/2"	15"	✓✓✓				
UPPER END								
GROUND LEG NO.	MIDDLE							
	ENTERS BOTTOM							

FOR ADDITIONAL LEGS USE OTHER SHEETS

* SEE SHEET 1 OF 2

SHEET 2 OF 2

WATER INSPECTION REPORT.

BUOY POL-S

Buoy

This is a 12-foot by 9 1/2-foot modified peg-top buoy. The freeboard is 45 to 53 inches. The metal retaining band and a fender section are missing from the lower fender and have fallen down the riser. The hawsepope and rubbing casting are in satisfactory condition, but the buoy is rust covered. An F-shackle in the top jewelry is worn to between 80 and 90 percent of its original wire diameter and two quick releases attached to the shackle's lugs are worn to less than 80 percent of their original wire diameters.

Riser Chain Subassembly

Single- and double-link measurements were all greater than 90 percent of the chain's 3 1/2 inch size. The ground ring was located at a depth of 12 feet.

Anchor Chain Subassembly

These subassemblies consist of 2 1/4- and 2 1/2-inch chain. All measurements taken were greater than 90 percent. However, during the May 1982 inspection, the wear zone section of anchor chain subassembly S-3 was measured to be less than 80 percent of its original wire diameter.

Cathodic Protection System (CPS)

An anode was installed on each of the wire rope anchor pendants. CPS readings were between -.857 and -1.005 volts, and the system appears to be working effectively.

CHESNAVFACENGCOM REPORT FPU-1-84(17), "DIEGO GARCIA FLEET MOORING
UNDERWATER INSPECTION REPORT."

Conclusions/Recommendations

The buoy should be overhauled and the top jewelry replaced. Even though a less than 80 percent measurement of subassembly S-3 was observed 2 years ago, this leg is not considered essential for the mooring to function, and restrictions on the use of this buoy may be waived by the responsible command. However, it is recommended that the holding capacity be restricted to 75,000 pounds. Also, the retaining band that has fallen down the riser should be removed during the next scheduled maintenance period.

CHESNAVFACENGCOM REPORT FPO-1-84(17), "DIEGO GARCIA FLEET MOURING
UNDERWATER INSPECTION REPORT."

MOORING NO.: PUL-S CLASS: Buoy Dolphy/Location: Diego Garcia LAT: 30° 50' LONG: —
 BUOY TYPE: Mod. Peg Top ANCHOR SIZE/TYPE: 100K PEA WATER DEPTH: 60' VISIBILITY: 3' BOTTOM TYPE: SLID OVER HUB
 DATE: 8 MAY 84 ENGINEER IN CHARGE: J. M'LAUGHLIN DIVERS: UCT TWO / USF HARBOR OPS

COMPONENTS	GAUGE SIZE	CONDITION						DEPTH	COMMENTS
		LINK LENGTH	90+	80+	80-	90+	80+		
Buoy 12' x 9'6"	3 1/2"								
CHAIN LINK	3 1/2"	✓							
AJT L	4"								
F SHACKLE W/LWS	4 3/4"			✓					
BUOY HARDWARE	QUICK RELEASE (2)					✓✓			
RISER	NEAR BUOY	3 1/2"	2"	✓✓			✓✓✓		
	MIDDLE	3 1/2"	2"	✓✓			✓✓✓		
	NEAR GRD RG	3 1/2"	2"	✓✓			✓✓✓		
GROUND RING	GROUND RING	" 18 ID						12'	" WIRE DIAMETER.
	UPPER END	2 4/4"	13 1/2"	✓✓✓			✓✓✓		
	MIDDLE	2 4/4"	13 1/2"	✓✓✓			✓✓✓		25' STEEL BOND FROM LOWER FEUDER
	ENTERS BOTTOM	2 1/2"	15"	✓✓✓			✓✓✓		WRAPPED AROUND ALL LEGS.
GROUND LEG NO. S-1	UPPER END	2 4/4"	13 1/2"	✓✓✓			✓✓✓		55' ANODE CONNECTED TO WIRE PENDANT.
	MIDDLE	2 4/4"	13 1/2"	✓✓✓			✓✓✓		
	ENTERS BOTTOM	2 1/2"	15"	✓✓✓			✓✓✓		
GROUND LEG NO. S-2	UPPER END	2 4/4"	13 1/2"	✓✓✓			✓✓✓		
	MIDDLE	2 4/4"	13 1/2"	✓✓✓			✓✓✓		
	ENTERS BOTTOM	2 1/2"	15"	✓✓✓			✓✓✓		
GROUND LEG NO. S-3	UPPER END	2 4/4"	13 1/2"	✓✓✓			✓✓✓		
	MIDDLE	2 4/4"	13 1/2"	✓✓✓			✓✓✓		
	ENTERS BOTTOM	2 1/2"	15"	✓✓✓			✓✓✓		

FOR ADDITIONAL LEGS USE OTHER SHEETS

SHEET 1 OF 2

— CHESSNAV/ENGCOM REPORT FPO-1-84(1), "DIEGO GARCIA FLEET MONITORING

UNDERWATER INSPECTION REPORT."

MOORING NO: POL - S CLASS: Buoy DAPHN LOCATION: Diego Garcia LAT: — LONG: —
BUOY TYPE: NO. PEG TOP ANCHOR SIZE/TYPE: 100K PEA WATER DEPTH: 55' VISIBILITY: 3' BOTTOM TYPE: Surf over & mud
DATE: 8 MAY 84 ENGINEER IN CHARGE: J. MC LAUGHLIN DIVERS: DET TWO

FOR ADDITIONAL LEGS USE OTHER SHEETS

* SEE SHEET 1 OF 2

SHEET 2 OF 2

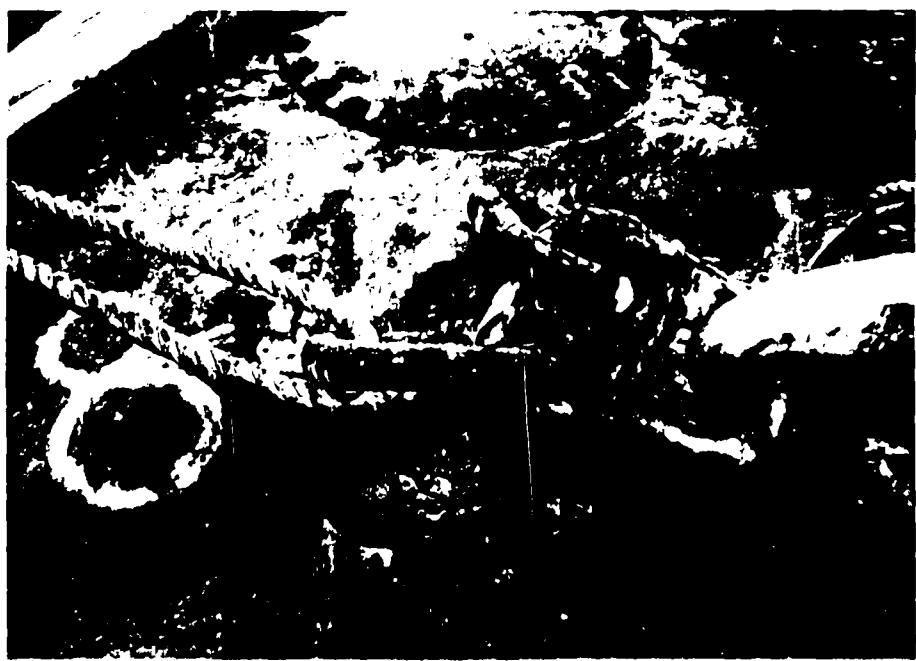
CHESNAWFAC ENGCOM REPORT FPO-1-84(17), "DIEGO GARCIA FLEET MOORING

ANNEX B

PHOTOGRAPHS



Buoy No. 5 Has Water in its Compartments



Buoy No. 8-S Showing Heavy Corrosion and Wear



An Example of the Deterioration of the Wood Chafing Strips



A Spider Plate on POL N-5

ANNEX C

PRELIMINARY INSPECTION REPORT

U N I V E R S I T Y C L A S S I F I E R I N G

ROUTINE

8 051415Z JUL 84

FM CHESNAVFACENGCOM WASHINGTON DC

TC NAVSUPPFAC DIEGO GARCIA

INFO CINCPACFLT PEAKL HARBOK HI
CINCPAC FEARL HAKRUR HI
PAC SUBIC BAY RP

CCMNAVFACENGCOM ALEXANDRIA VA
PACNAVFACENGCOM PEARL HARBUR HI
UCT THU

BT
UNCLAS //N11000//

SUBJ: DIEGO GARCIA FLEET MURKING INSPECTION; PRELIMINARY RESULTS

1. A CHESNAVFACENGCOM/UCT TWO UNDERWATER INSPECTION OF THE 13 FLEET MCORINGS LOCATED AT DIEGO GARCIA WAS CONDUCTED DURING THE PERIOD OF 3-31 MAY 84. THE FOLLOWING IS A PRELIMINARY REPORT OF THE INSPECTION RESULTS.

A. ALL 13 BUOYS ARE RECOMMENDED FOR REFURBISHMENT AT THE EARLIEST POSSIBLE TIME. HOWEVER, ALL FLEET MOORINGS ARE SATISFACTORY FOR CONTINUED FLEET USE.

B. POL. MOORINGS: THESE MOORINGS SHOULD BE OVERHAULED DURING THE NEXT SCHEDULED MAINTENANCE PERIOD.

2. CHESNAVFACENGCOM POINT OF CONTACT IS MR. C^O PENNINGTON AT A/V 288-6608 OR 202-433-6608.

BT

DLVR:CHESNAVFACENGCOM WASHINGTON DC(9)...ORIG

RTD:000-000/CPIES:0009

367790/6707/187 1 OF 1 M1 0129 187/14:45Z 051415Z JUL 84
CSN: RX0Y0117 CHESNAVFACENGCLM WASHINGTON DC

